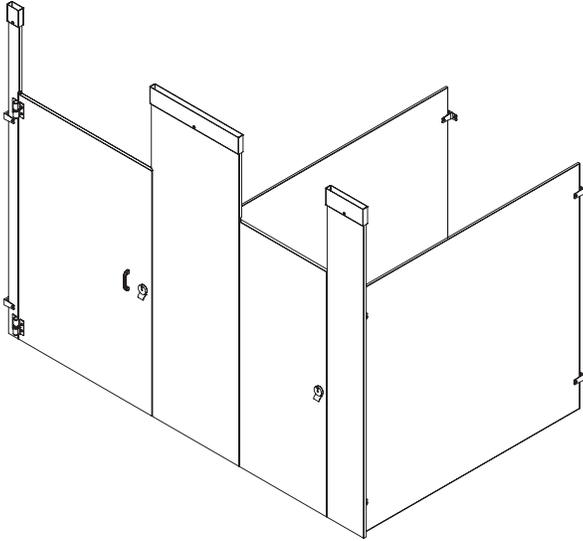


# Installation

## Phenolic Privacy Restroom Partitions, Ceiling-Hung – Series 600



### For Standard Height Doors and Panels Only

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**Read the instructions in this manual before beginning installation. Save these instructions and refer to them for inspection, maintenance, and troubleshooting information.**

For questions regarding the operation, installation or maintenance of this product, visit [bradleycorp.com](http://bradleycorp.com) or call 800.BRADLEY (800.272.3539).

Product warranties and parts information may also be found on our website at [bradleycorp.com](http://bradleycorp.com).



## Safety Information

### Warning

Before beginning installation, make sure that the wall and floor backing are adequate to support the secure mounting of the toilet compartment units.

Partitions are extremely heavy and may require more than one person to position and install.

Failure to comply with these instructions may result in personal injury and/or property damage and will void the partition warranty.

### Caution

Personal protective equipment (PPE) is required during the installation and maintenance of this product.

### Notice

To prevent warping, always lay the material flat. Do not lean the material against the wall or stack unevenly.

Make sure all floors and walls are clean and smooth. Remove loose impediments, such as protruding nails and other debris which could affect installation.

To minimize break-out, always use a support block when drilling through the material.

Carefully remove components from skid, do not drag.

### Important

Review your partition layout drawings and verify the number of stalls and components before beginning installation. All components are labeled with their corresponding part number. Descriptions and part numbers for doors, pilasters, and pilaster configurations are listed on pages 4–7 for easy identification.

Read this installation manual completely to ensure proper installation, then file it with the owner or maintenance department.

This installation manual provides instruction for the assembly of normal partition configurations and standard components.

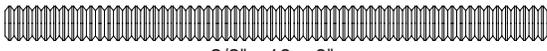
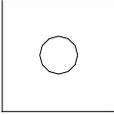
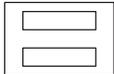
Non-standard configurations or components including but not limited to curved or angled walls, partial walls, oversized panels, or modified hardware are not covered in this manual. Compliance and conformity to local codes and ordinances is the responsibility of the installer.

Separate parts from packaging and make sure all parts are accounted for before discarding packaging material. If any parts are missing, do not begin installation until you obtain the missing parts.

## Supplies Required

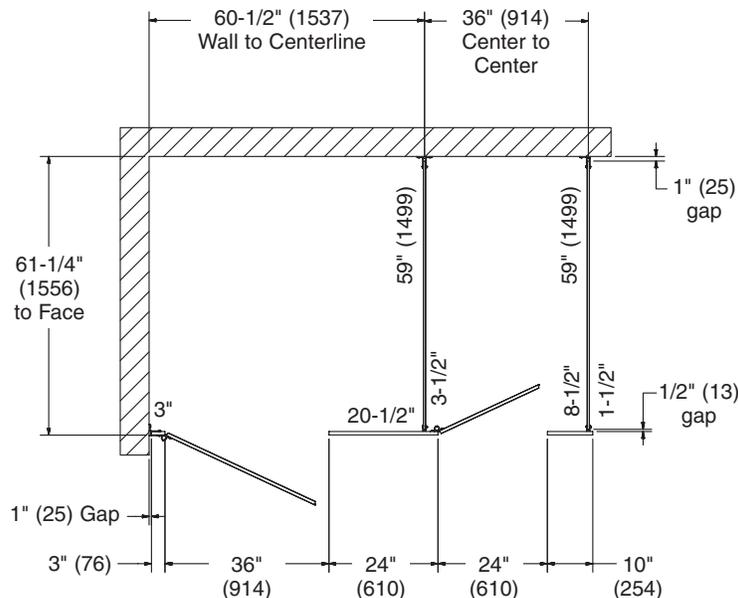
- Chalk line and pencil
- Tape measure and 4' level
- Jigsaw (or hacksaw) and circular saw
- Two spring clamps
- 9/64", 11/64", 15/64", and 1/4" drill bits
- Power drill or screw gun with drill bit extension
- 5/16" ceramic tile and masonry drill bit
- Hammer drill
- Spacer, 12" (305) high and strong enough to support weight of panel, and 1/8" (3) for gap between door and pilaster.
- Isopropyl alcohol

## Hardware Provided

						
		#10 x 1/2" Screw 1/4-20 X 1/2 Button Cap Sec Torx-T27 W/Pin 18-8 SS FAST-S0045		3/8" - 16 x 6" Threaded Rod FAST-T5416		
						
1-1/4" Sq. x Ø3/8" Washer, Beveled FAST-T680	1/4" - 14 x 5/8" Sheet Metal Screw Torx-T27 Drive FAST-S355A	#14 x 1-1/2" Button Head Sheet Metal Screw Torx-T27 Drive FAST-Z0043	13/32" x 3/4" Flat Washer FAST-S0042	3/8" - 16 Hex Nut FAST-T375	Spacer Nut 18-8 SS FAST-S0044	3/8" Lockwasher FAST-T377
						
#14 x 2" Button-Head Sheet Metal Screw Torx-T27 Drive FAST-P002	#14 x 5/8" Button-Head Sheet Metal Screw Torx-T27 Drive FAST-S0016	#10 x 5/8" Button-Head Sheet Metal Screw Torx-T27 Drive FAST-S0019	#10 x 1" Button-Head Sheet Metal Screw Torx-T27 Drive FAST-S0028	#10 x 2" Flat-Head Sheet Metal Screw Torx-T25 Drive FAST-S0046	#14-16 Plastic Anchor FAST-T373	
						
#10-12 x 1" Plastic Anchor FAST-T381	#10-24 x 3/8" Button-Head Machine Screw Torx-T27 Drive FAST-S0015	#10-24 x 1/2" Button-Head Machine Screw Torx-T27 Drive FAST-S0018	#10-24 x 3/4" Button-Head Shoulder Screw Torx-T27 Drive FAST-P004	#10-24 x 1/2" Button-Head Barrel Nut Torx-T27 Drive FAST-S0017	#10-24 x 2" Flat-Head Machine Screw Torx-T25 Drive FAST-S0027	Vibration Dampening Strip, .065 x .250 x 1", 2 Strip Set HDWC-00566-58

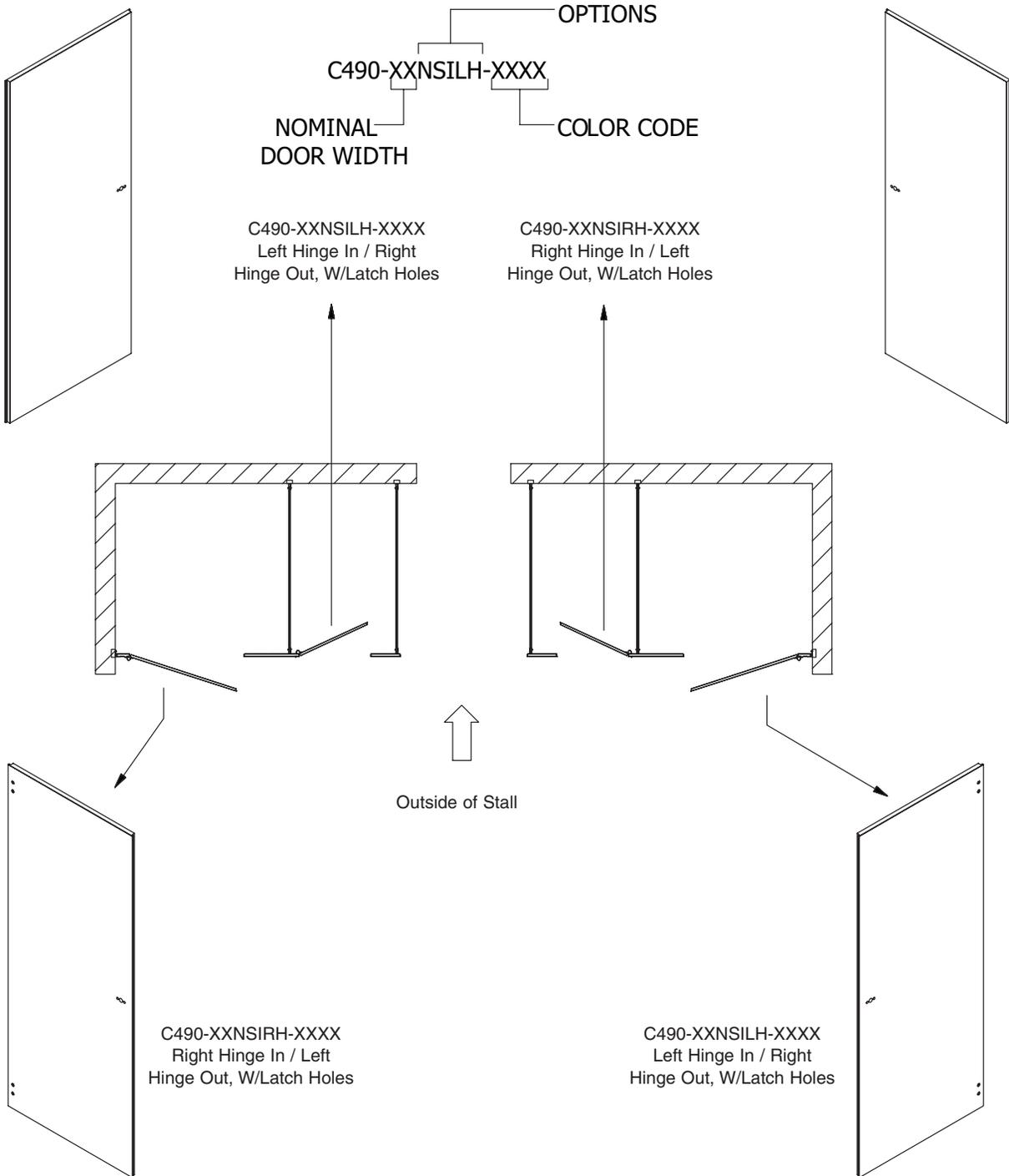
## Example of Submittal Drawing

(mm)



# Door Descriptions & Part Numbers

- Part number logic and descriptions for doors are based on in-swinging doors. The door swing and handedness is determined by facing the stall from the outside.
- RH indicates right-hand inswing or left-hand outswing. LH indicates left-hand inswing or right-hand outswing.
- Phenolic privacy doors come with pre-installed inserts for attaching the hinges.



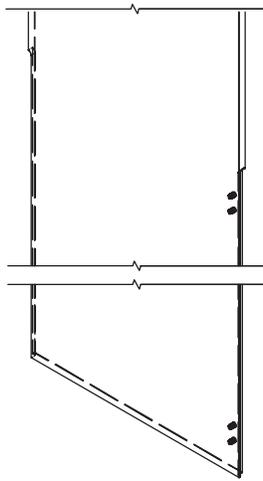
# Pilaster Descriptions & Part Numbers



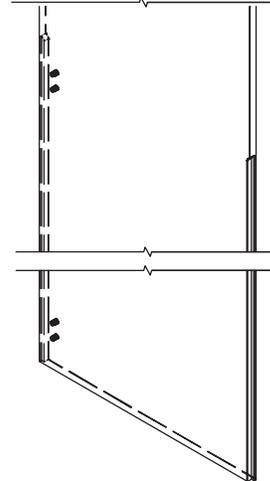
Part number logic and descriptions for pilasters are based on in-swinging doors. The pilaster handedness is based off of the door hinge/latch, as determined by facing the stall from the outside.



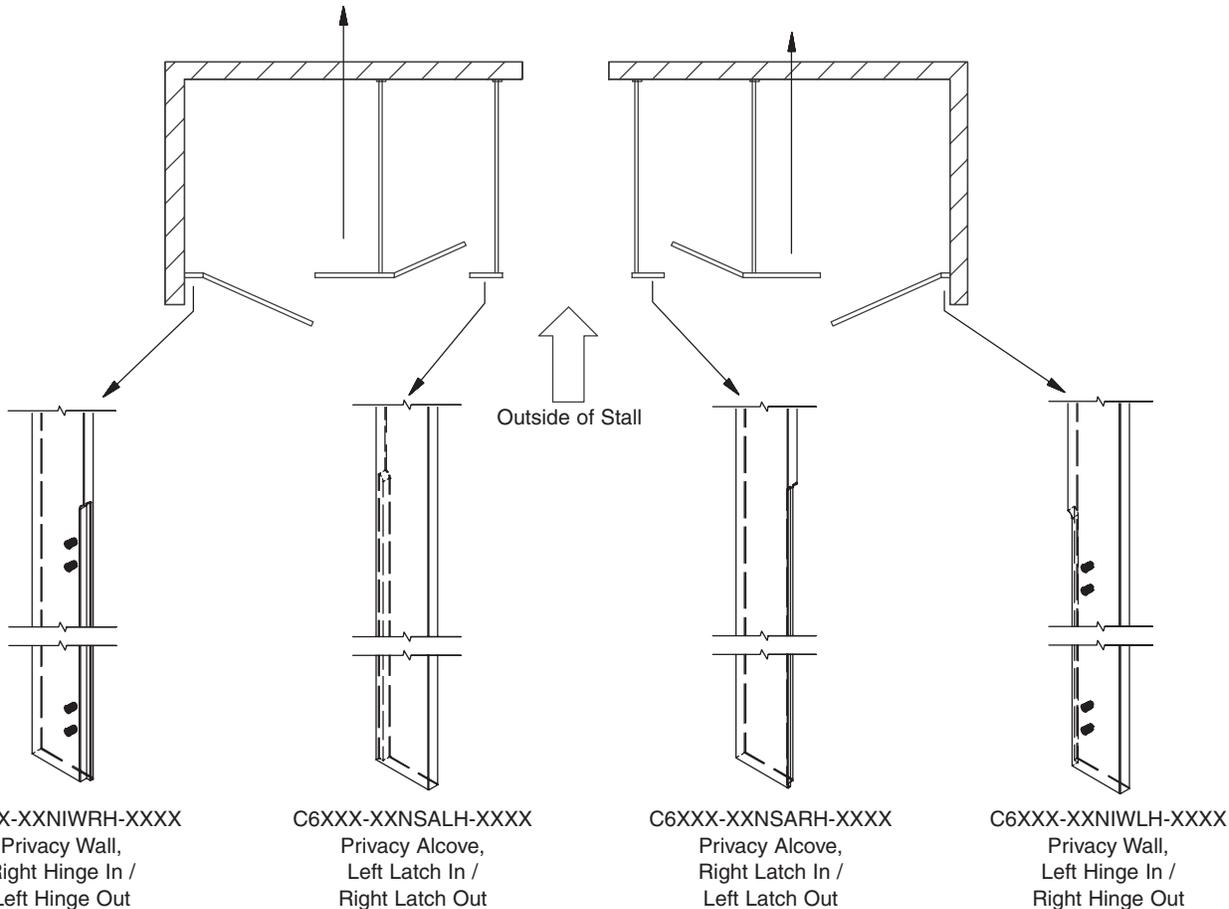
Phenolic privacy pilasters come with pre-installed inserts for attaching the hinges (where applicable).



C6XXX-XXNSIAH-XXXX  
 Privacy, Left Latch Out &  
 Left Hinge In /  
 Right Hinge Out &  
 Right Latch In



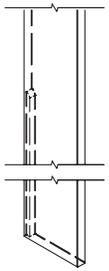
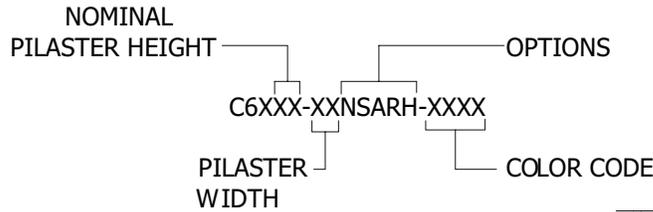
C6XXX-XXNSIBH-XXXX  
 Privacy, Right Hinge In &  
 Right Latch Out /  
 Left Latch In &  
 Left Hinge Out



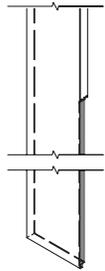
# Pilaster Configurations & Part Numbers

Part number logic and descriptions for pilasters are based on in-swinging doors. Pilaster orientation is shown as inswing in the following illustration. The pilaster handedness is based off of the door hinge/latch, as determined by facing the stall from the outside.

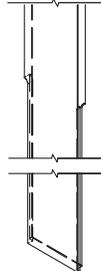
Phenolic privacy pilasters come with pre-installed inserts for attaching the hinges (where applicable).



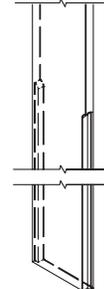
C6XXX-XXNSALH-XXXX  
Privacy Alcove,  
Left Latch In /  
Right Latch Out



C6XXX-XXNSARH-XXXX  
Privacy Alcove,  
Right Latch In /  
Left Latch Out



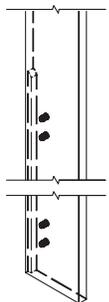
C6XXX-XXNSRH-XXXX  
Privacy, Left Latch  
Out & Right Latch In



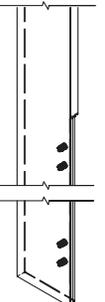
C6XXX-XXNSLH-XXXX  
Privacy, Left Latch In &  
Right Latch Out



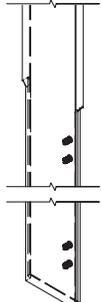
C6XXX-XXNS-XXXX  
Privacy, Left Latch In &  
Right Latch In / Left Latch  
Out & Right Latch Out



C6XXX-XXNIWRH-XXXX  
Privacy Wall,  
Right Hinge In /  
Left Hinge Out



C6XXX-XXNIWLH-XXXX  
Privacy Wall,  
Left Hinge In /  
Right Hinge Out



C6XXX-XXNSIAH-XXXX  
Privacy, Left Latch Out &  
Left Hinge In /  
Right Hinge Out &  
Right Latch In



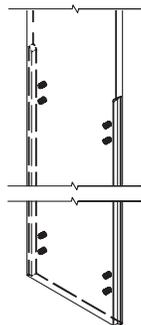
C6XXX-XXNSIBH-XXXX  
Privacy, Right Hinge In &  
Right Latch Out /  
Left Latch In &  
Left Hinge Out



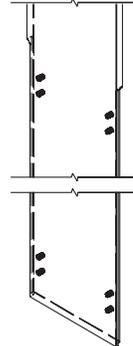
C6XXX-XXNSILH-XXXX  
Privacy, Left Latch In &  
Left Hinge In /  
Right Hinge Out &  
Right Latch Out



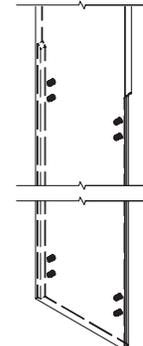
C6XXX-XXNSIRH-XXXX  
Privacy, Right Hinge In &  
Right Latch In / Left Latch  
Out & Left Hinge Out



C6XXX-XXNIWLH-XXXX  
Privacy, Right Hinge In  
& Left Hinge Out



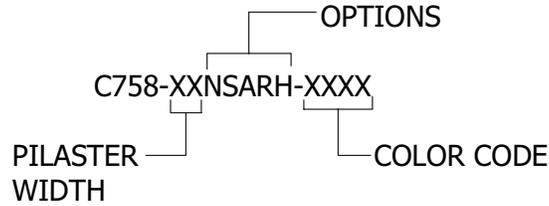
C6XXX-XXNI2LH-XXXX  
Privacy, Right Hinge Out  
& Left Hinge In



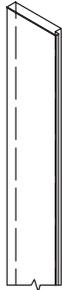
C6XXX-XXNI2CH-XXXX  
Privacy, Right Hinge In &  
Left Hinge In / Right Hinge  
Out & Left Hinge Out

# Pilaster Configurations & Wall Hung Part Numbers

- Part number logic and descriptions for pilasters are based on in-swinging doors. Pilaster orientation is shown as inswing in the following illustration. The pilaster handedness is based off of the door hinge/latch, as determined by facing the stall from the outside.
- RH indicates right-hand inswing or left-hand outswing. LH indicates left-hand inswing or right-hand outswing.
- Phenolic privacy pilasters come with pre-installed inserts for attaching the hinges (where applicable).



C758-XXNSALH-XXXX  
 Privacy Alcove,  
 Left Latch In /  
 Right Latch Out



C758-XXNSARH-XXXX  
 Privacy Alcove,  
 Right Latch In /  
 Left Latch Out



C758-XXNIWRH-XXXX  
 Privacy Wall,  
 Right Hinge In /  
 Left Hinge Out



C758-XXNIWLH-XXXX  
 Privacy Wall,  
 Left Hinge In /  
 Right Hinge Out

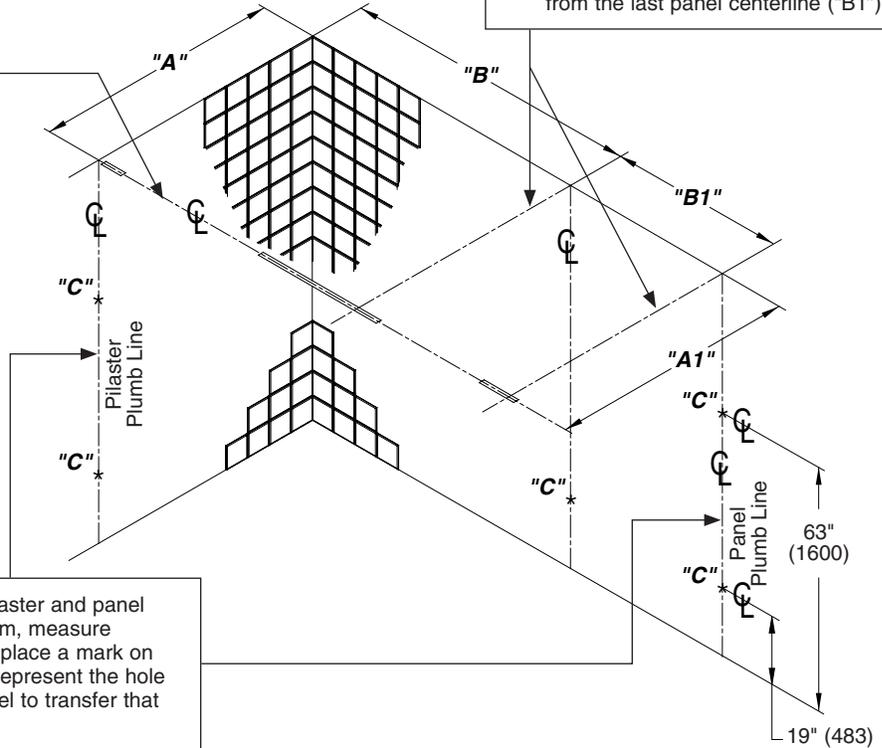
### 1 Layout Dimensions - Stirrup Bracket (Standard)

When installing the partition components, consult the applicable Mills Partition submittal drawing for compartment layout dimensions.

**A** **Pilaster centerline:** Measure from the back wall forward to the face of the compartment, subtract 3/8" (10) and mark this location on the ceiling ("A"). Mark the same measurement on the opposite end of your layout ("A1") and draw a straight line connecting both marks.

**For freestanding (FS) partitions:** Refer to submittal drawings and determine the approximate location of the outside panels. Establish dimensions "A" and "A1" as explained above.

**B** **Panel centerline:** Measure the stall width across the back wall and place a mark at the top of the rear wall ("B"). Repeat this step for each panel, starting each measurement from the last panel centerline ("B1").



**C** Draw a plumb line on all walls from each pilaster and panel centerline. From the highest point in the room, measure 19" (483) and 63" (1600) from the floor and place a mark on the pilaster/panel plumb line. These marks represent the hole center line of the stirrup brackets. Use a level to transfer that mark to all other plumb lines ("C").

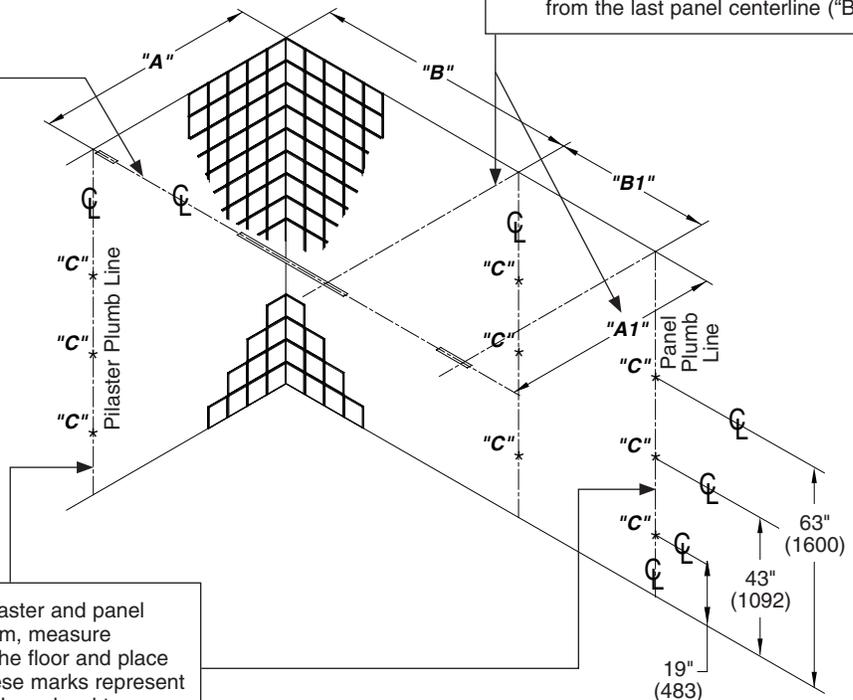
### 1a Layout Dimensions - 3 Stirrup Brackets (Optional)

When installing the partition components, consult the applicable Mills Partition submittal drawing for compartment layout dimensions.

**A** **Pilaster centerline:** Measure from the back wall forward to the face of the compartment, subtract 3/8" (10) and mark this location on the ceiling ("A"). Mark the same measurement on the opposite end of your layout ("A1") and draw a straight line connecting both marks.

**For freestanding (FS) partitions:** Refer to submittal drawings and determine the approximate location of the outside panels. Establish dimensions "A" and "A1" as explained above.

**B** **Panel centerline:** Measure the stall width across the back wall and place a mark at the top of the rear wall ("B"). Repeat this step for each panel, starting each measurement from the last panel centerline ("B1").



**C** Draw a plumb line on all walls from each pilaster and panel centerline. From the highest point in the room, measure 19" (483), 43" (1092), and 63" (1600) from the floor and place a mark on the pilaster/panel plumb line. These marks represent the hole center line of the stirrup brackets. Use a level to transfer that mark to all other plumb lines ("C").

### 1b Layout Dimensions - Continuous Bracket (Optional)



When installing the partition components, consult the applicable Mills Partition submittal drawing for compartment layout dimensions.

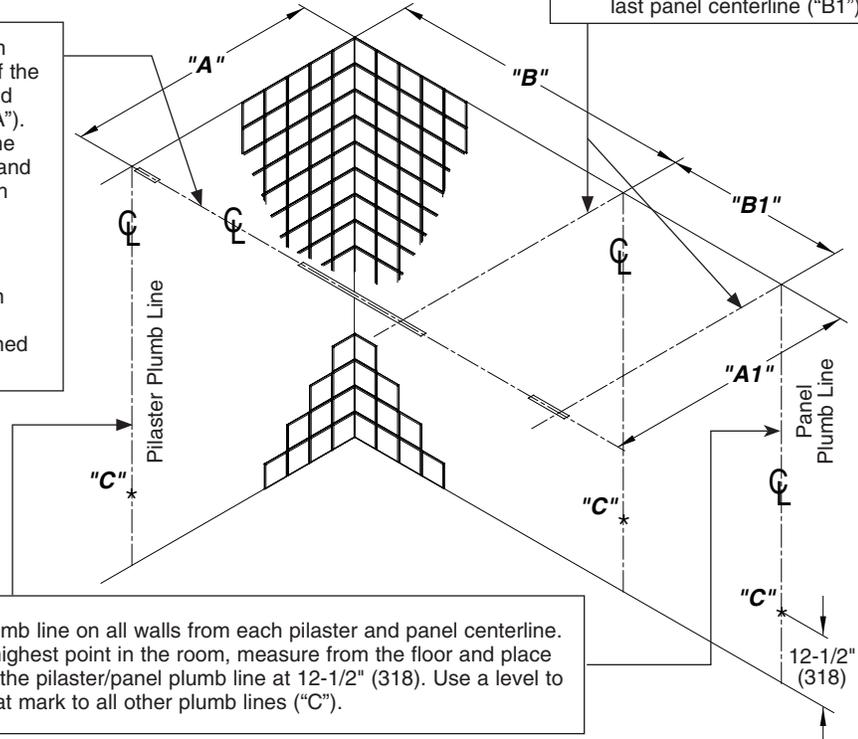
**A**

**Pilaster centerline:** Measure from the back wall forward to the face of the compartment, subtract 3/8" (10) and mark this location on the ceiling ("A"). Mark the same measurement on the opposite end of your layout ("A1") and draw a straight line connecting both marks.

**For freestanding (FS) partitions:** Refer to submittal drawings and determine the approximate location of the outside panels. Establish dimensions "A" and "A1" as explained above.

**B**

**Panel centerline:** Measure the stall width across the back wall and place a mark at the top of the rear wall ("B"). Repeat this step for each panel, starting each measurement from the last panel centerline ("B1").



**C**

Draw a plumb line on all walls from each pilaster and panel centerline. From the highest point in the room, measure from the floor and place a mark on the pilaster/panel plumb line at 12-1/2" (318). Use a level to transfer that mark to all other plumb lines ("C").

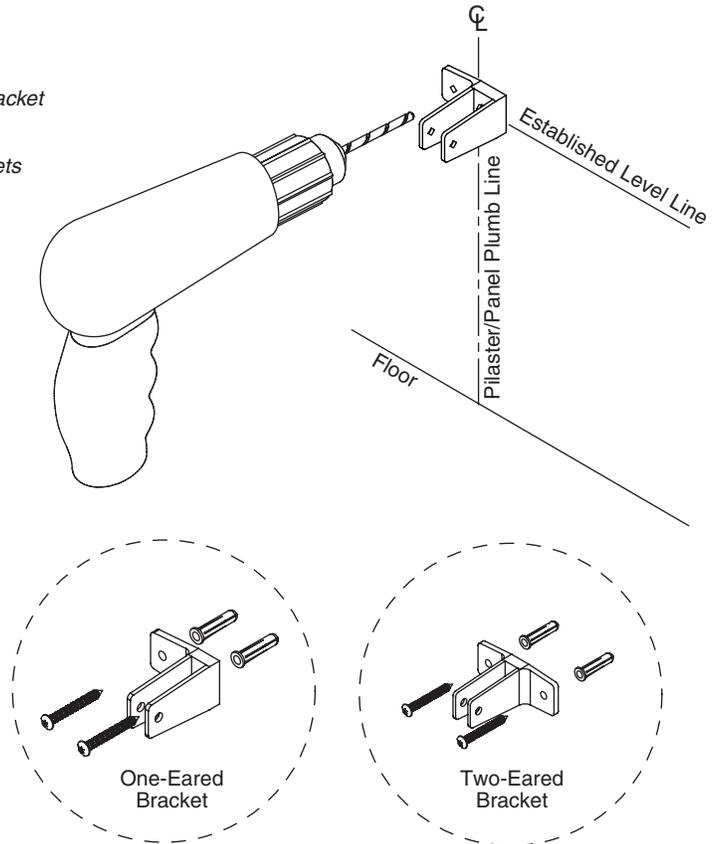
## 2 Stirrup Brackets to Wall (Standard)

- On end panel and pilaster applications, position the bracket with the ear facing toward the inside of the stall.
- Pilaster bracket is shown here. 3/4" (19) opening brackets are for pilasters and 1/2" (13) opening brackets are for panels.

**A** Place the center of each stirrup bracket at the established level line. Center the bracket opening on the pilaster/panel plumb line.

**B** Using the bracket as a template, mark the hole locations on the wall. Remove the bracket and drill a Ø5/16" hole (min. 2" (51) deep) at each hole location.

**C** Insert the plastic anchors in all holes and secure the brackets to the wall with the #14 x 2" screws provided.



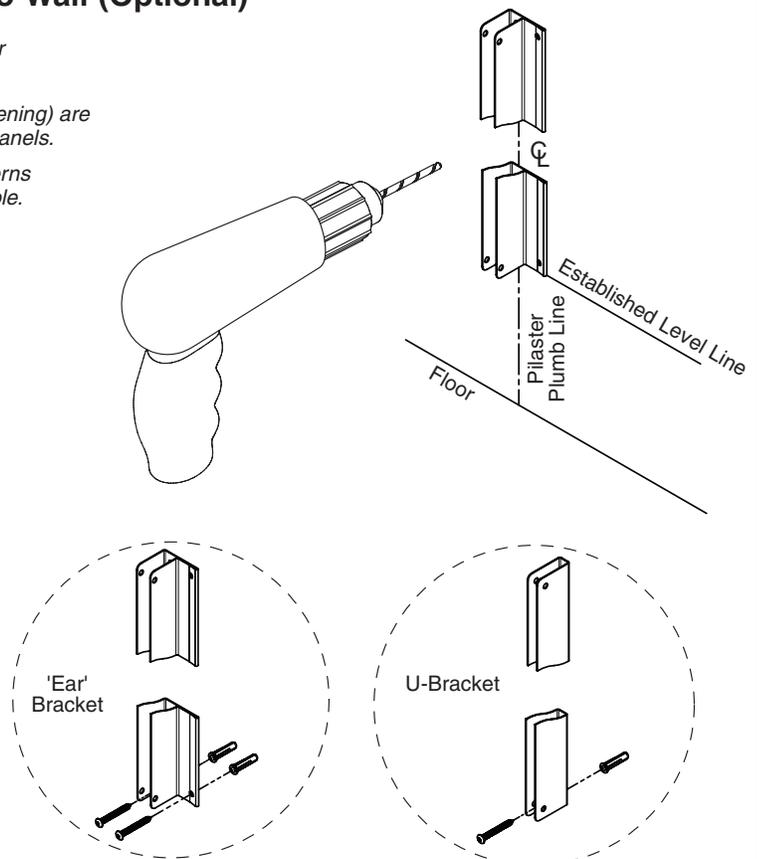
## 2a Continuous Stainless Steel Brackets to Wall (Optional)

- On pilaster applications, position the bracket with the ear facing toward the inside of the stall.
- Pilaster bracket shown here; 'Ear' brackets (3/4" (19) opening) are for pilasters and U-brackets (1/2" (13) opening) are for panels.
- Brackets are used as templates, but since the hole patterns may be different, the brackets may not be interchangeable.

**A** Place the bottom of each continuous bracket at the established level line. Center the bracket opening on the pilaster/panel plumb line.

**B** Using the bracket as a template, mark the hole locations on the wall. Remove the bracket and drill a Ø5/16" hole (min. 2" (51) deep) at each hole location.

**C** Insert the plastic anchors in all holes and secure the brackets to the wall with the #14 x 2" screws provided.



### 3 Leveling Brackets to Pilaster

- A notch will be present at 1-1/2" (38) from one end of the pilaster to indicate that it is the top (bracket is covering notch in views shown).

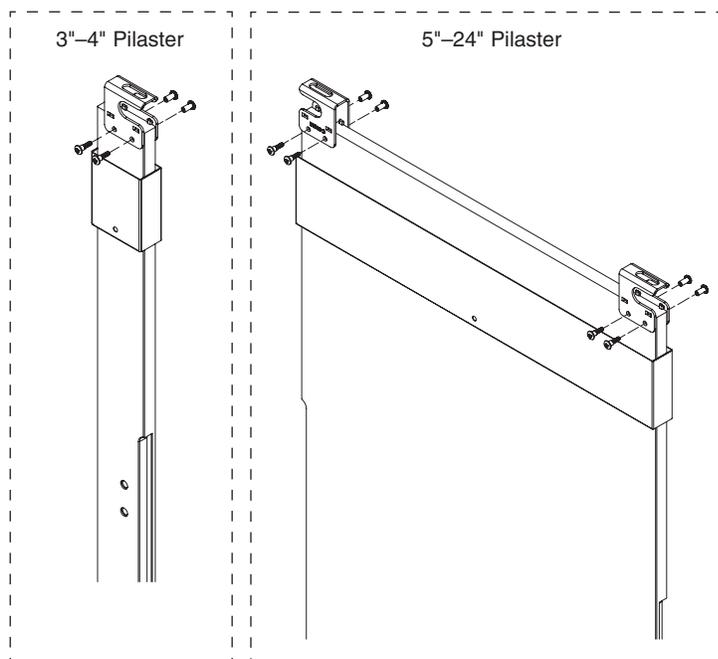
**A** Slide the shoe onto the top of the pilaster and use a piece of tape to keep the shoe positioned about 5" (127) from the end. Make sure the shoe mounting hole is towards the bottom.

**B** Orientate the leveling bracket(s) as shown. For 3"-4" pilasters, determine which edge of the pilaster will be the furthest from the wall and orientate to that edge.

**C** Push bracket locating bumps tight against the top of the pilaster and align the side of the leveling bracket with the pilaster edge.

- DO NOT** let the leveling bracket(s) overhang the edge of the pilaster or the shoe will not be able to slide up over the bracket(s).

**D** Using the leveling bracket as a template, mark the hole locations on the pilaster. Remove bracket and drill  $\text{Ø}1/4$ " holes through the pilaster. Secure bracket to the pilaster using the #10-24 x 1/2" barrel nuts and #10-24 x 3/4" shoulder screws provided.



#### 4 Stirrup Brackets to Pilaster (Standard) and 3-Stirrup Brackets to Pilaster (Optional)

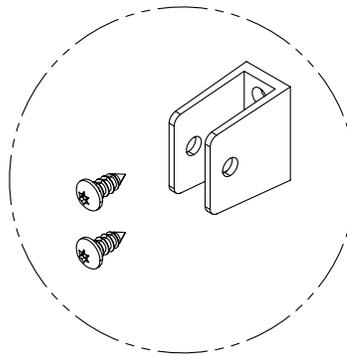
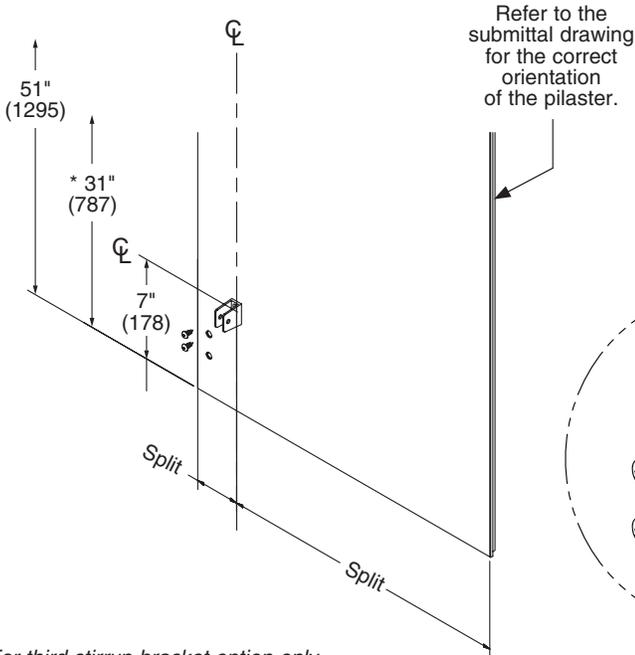
Refer to the submittal drawing to locate the split dimension and layout location of each marked pilaster.

**A** Measure up from the bottom of each pilaster and place a mark on the pilaster split centerline at dimensions shown for the respective bracket.

Pilaster shown is for reference only. Actual pilaster varies depending on application.

**B** Place the center of each stirrup bracket at the marks made in Step A. Center the bracket opening on the pilaster split centerline. Using the bracket as a template, mark the hole locations on the pilaster. Remove the bracket and drill a  $\text{Ø}15/64$ " pilot hole, 5/8" (16) deep at each location.

**C** Secure the stirrup brackets to the pilasters using the #14 x 5/8" screws provided.



\* For third stirrup bracket option only.

#### 4a Continuous Brackets to Pilaster (Optional)

Refer to the submittal drawing to locate the split dimension and layout location of each marked pilaster.

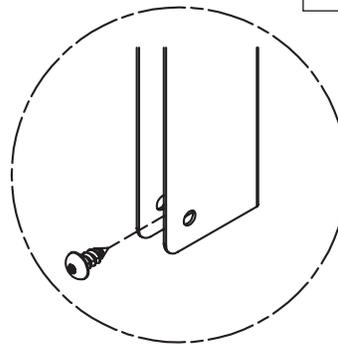
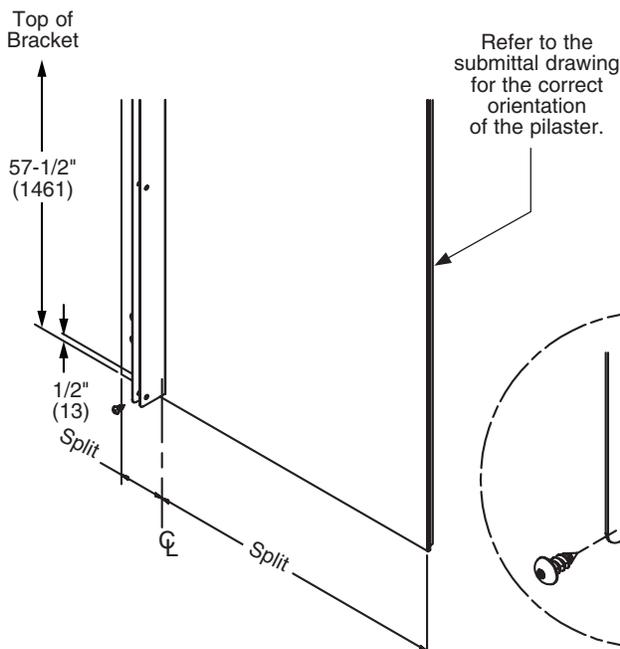
Brackets are used as templates, but since the hole patterns may be different, the brackets may not be interchangeable.

**A** Measure up from the bottom of the pilaster and place a mark on the pilaster split centerline at the dimensions shown.

Pilaster shown is for reference only. Actual pilaster varies depending on application.

**B** Place the continuous bracket between each established level line. Center the bracket opening on the pilaster split centerline. Using the bracket as a template, mark the hole locations on the pilaster. Remove the bracket and drill a  $\text{Ø}15/64$ " pilot hole, 5/8" (16) deep at each location.

**C** Secure the continuous bracket to the pilasters using the #14 x 5/8" screws provided.



**4b** **Stirrup Alcove Brackets to Pilaster (Standard) and 3-Stirrup Alcove Brackets or Continuous Alcove Brackets to Pilaster (Optional)**

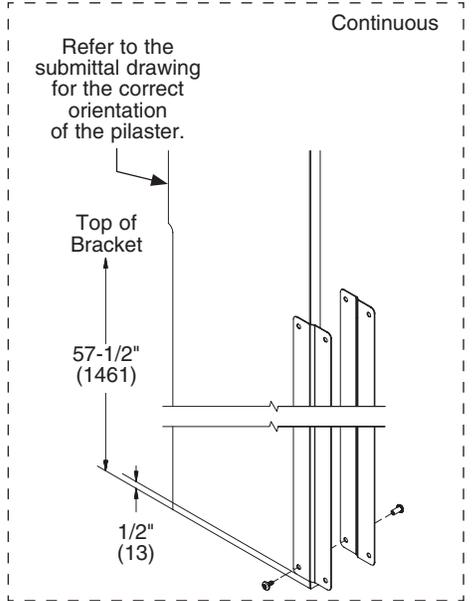
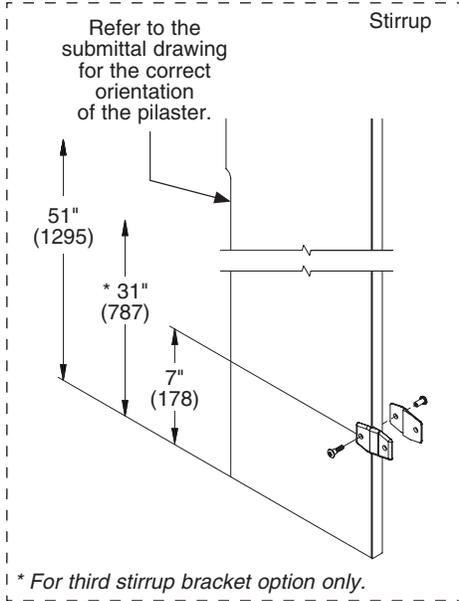
Refer to the submittal drawing for the layout location of each alcove pilaster

**A** Measure up from the bottom of the pilaster and place a mark at dimensions shown for the respective bracket situation.

**B** **Stirrup:** Position the center of each bracket at the marks made in Step A.  
**Continuous:** Center the bracket between each mark made in Step A.

**C** Using the bracket as a template, mark the hole locations on the pilaster. Remove the bracket and drill  $\varnothing 1/4"$  holes through the pilaster at each location.

**D** **Stirrup:** Secure the brackets to the pilaster using the #10-24 x 1/2" barrel nuts and #10-24 x 3/4" shoulder screws provided.  
**Continuous:** Secure the brackets to the pilaster using the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.

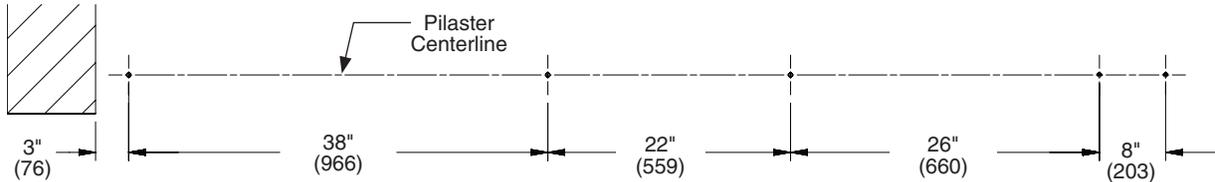


## 5 Pilaster Mounting Hardware



C-channel and ceiling (not included) is required for ceiling hung partition installation.

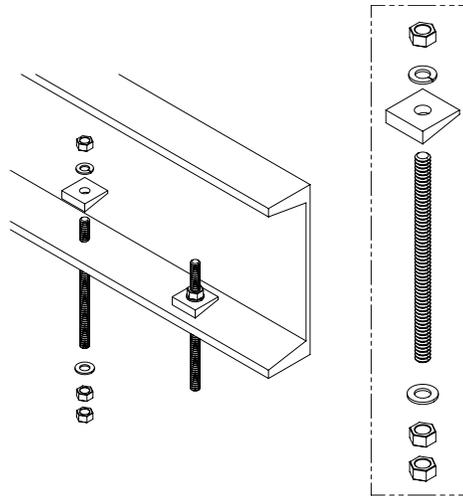
**A** This view is an example only. Refer to your submittal drawings to determine placement of the anchors on the pilaster centerline for your application. Typical anchor centers are measured 1" (25) in from each edge of the pilaster (except 3" & 4" pilasters where only one anchor is used).



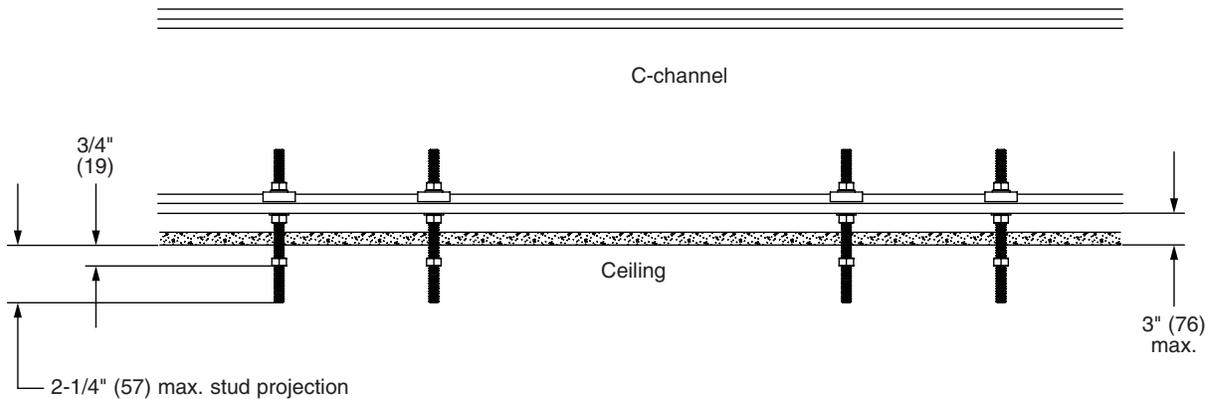
**B** Drill  $\text{Ø}3/8$ " holes in the C-channel for each pilaster anchor required.

**C** Place a threaded rod through each hole and secure to the topside of the C-channel with a 1-1/4" Sq. x  $\text{Ø}3/8$ " beveled washer (if needed), 3/8" lockwasher, and 3/8" hex nut.

**D** Secure the threaded rod to the underside of the C-channel with a 13/32" x 3/4" washer and 3/8" hex nut. Place an additional hex nut on the underside of the C-channel for all threaded rods.



**E** From the highest point in the room, adjust the support nut to approximately 3/4" (19) down from the finished ceiling. Level and adjust the remaining support nuts to this height.



## 6 Pilasters and Panels with Stirrup Brackets (Standard)

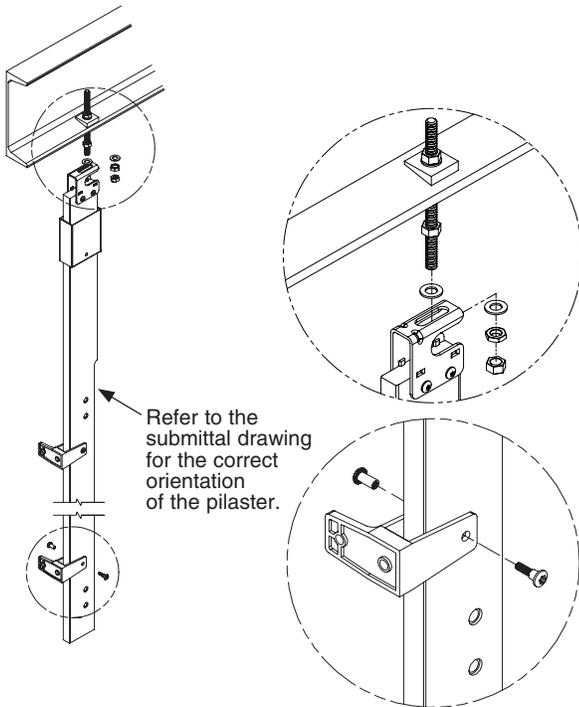
- ✓ *Pilasters located at walls should be mounted first. Start at one end and install a panel, then a pilaster. Continue alternating until installation is complete. When installing in an alcove or in-corner, use an alcove bracket to secure the pilaster to the panel.*
- ✓ *Check to make sure the pilasters are plumb and level to each other. The pilaster height can be adjusted by moving the support nuts on the threaded rod up or down (see page 14).*
- ✓ *2-stirrup bracket set is shown below.*

### Pilasters at Wall

- ✓ *When installing pilasters at walls, the gaps range from 1/2" to 1-1/4" (13 to 32). Refer to your submittal drawing for your gap sizes.*

**A** Place a 13/32" x 3/4" washer onto each threaded rod, then set the pilaster up onto the mounting hardware while at the same time placing the pilaster within the wall brackets. Secure the pilaster to the mounting hardware using the 13/32" x 3/4" washer(s), spacer nut(s), and 3/8" hex nut(s) provided.

**B** Using the bracket as a template, drill Ø1/4" holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 3/4" shoulder screws provided.



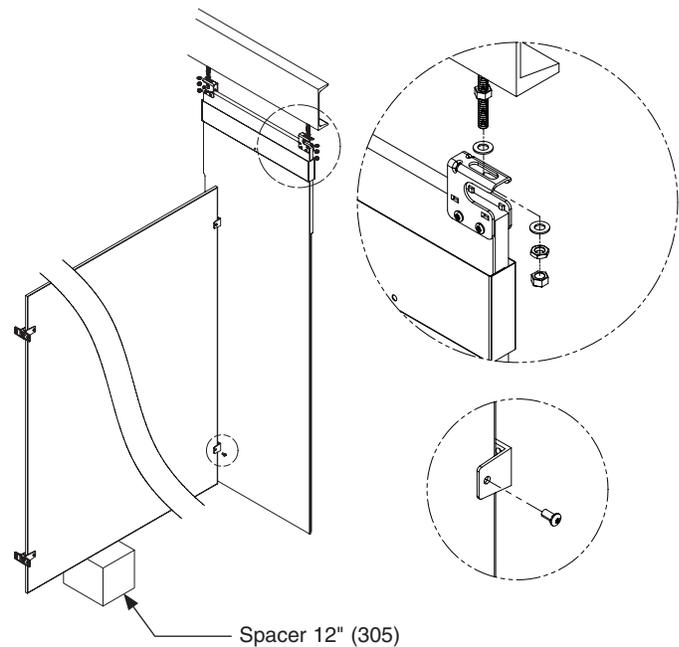
### Pilasters with Panels

- ✓ *Refer to your submittal drawing and leave the appropriate gaps. Standard gap is 1" (25) between the panel and wall and 1/2" (13) between the panel and pilaster.*

**A** Place the panel on the spacer and insert the panel into the wall brackets.

**B** Place a 13/32" x 3/4" washer onto each threaded rod, then set the pilaster up onto the mounting hardware while at the same time placing the brackets around the panel. Secure the pilaster to the mounting hardware using the 13/32" x 3/4" washer(s), spacer nut(s), and 3/8" hex nut(s) provided.

**C** Using the bracket as a template, drill Ø1/4" holes through the panel at each panel bracket hole. Secure the panel to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.



**6a Pilasters and Panels with Stainless Steel Continuous Brackets (Optional)**

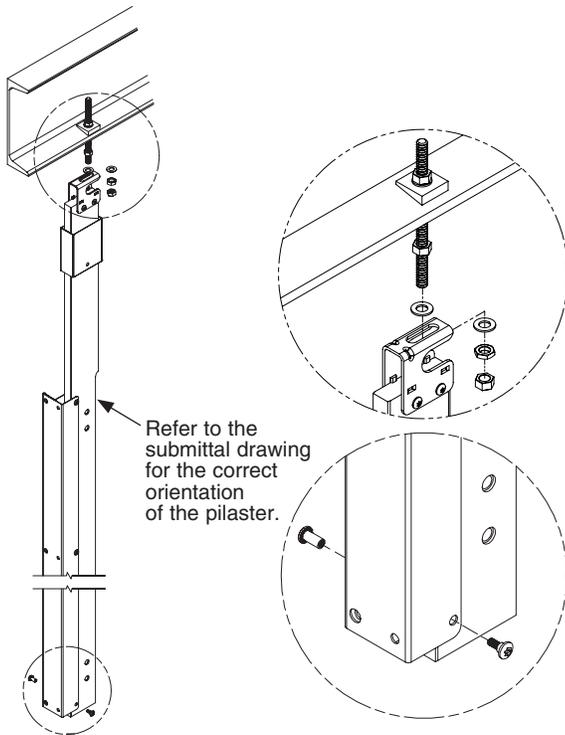
- Pilasters located at walls should be mounted first. Start at one end and install a panel, then a pilaster. Continue alternating until installation is complete. When installing in an alcove or in-corner, use an alcove bracket to secure the pilaster to the panel.
- Check to make sure the pilasters are plumb and level to each other. The pilaster height can be adjusted by moving the support nuts on the threaded rod up or down (see page 14).

**Pilasters at Wall**

- When installing pilasters at walls, the gaps range from 1/2" to 1-1/4" (13 to 32). Refer to your submittal drawing for your gap sizes.

**A** Place a 13/32" x 3/4" washer onto each threaded rod, then set the pilaster up onto the mounting hardware while at the same time placing the pilaster within the wall bracket. Secure the pilaster to the mounting hardware using the 13/32" x 3/4" washer(s), spacer nut(s), and 3/8" hex nut(s) provided.

**B** Using the bracket as a template, drill Ø1/4" holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.



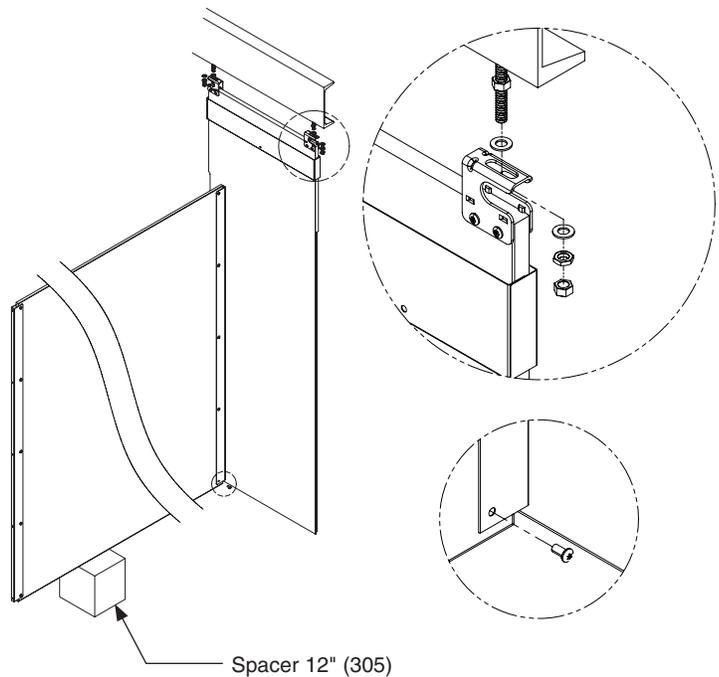
**Pilasters with Panels**

- Refer to your submittal drawing and leave the appropriate gaps. Standard gap is 1" (25) between the panel and wall and 1/2" (13) between the panel and pilaster.

**A** Place the panel on the spacer and insert the panel into the wall bracket.

**B** Place a 13/32" x 3/4" washer onto each threaded rod, then set the pilaster up onto the mounting hardware while at the same time placing the bracket around the panel. Secure the pilaster to the mounting hardware using the 13/32" x 3/4" washer(s), spacer nut(s), and 3/8" hex nut(s) provided.

**C** Using the bracket as a template, drill Ø1/4" holes through the panel at each panel bracket hole. Secure the panel to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 3/8" machine screws provided.



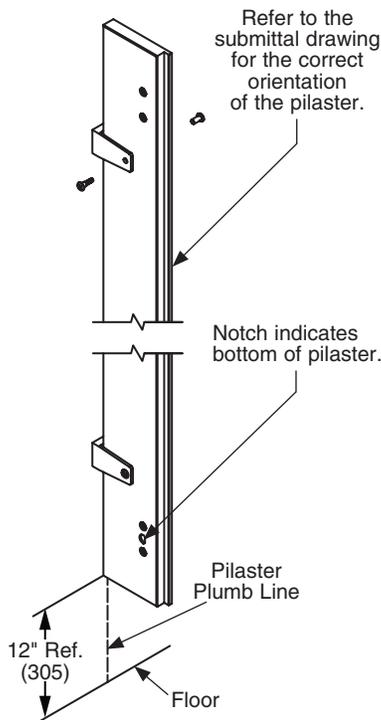
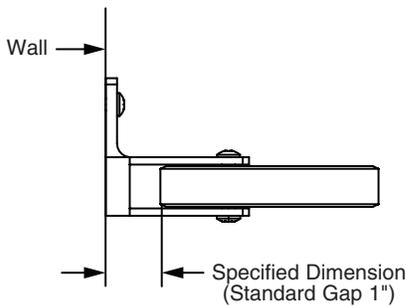
**6b Wall-Hung Pilasters (58") – Stirrup Brackets (Optional)**

- ✓ See Step 2 for instructions on mounting the stirrup brackets to a wall.
- ✓ See Step 4 for instructions on mounting the stirrup brackets to a pilaster.
- ✓ To establish level line, from the highest point in the room, measure 12" Ref. (305) from the floor. Use a level to transfer this mark to the pilaster plumb line.
- ✓ 2-stirrup bracket set is shown below.

**Pilasters at Wall**

**A** Slide the wall-hung pilaster into the stirrup brackets and align with the established level line. Refer to the submittal drawing and adjust to meet the specified dimension.

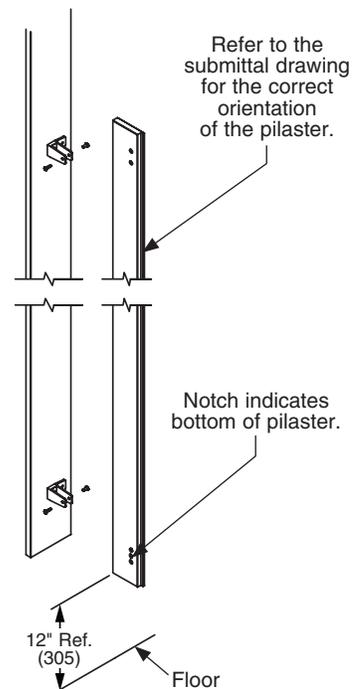
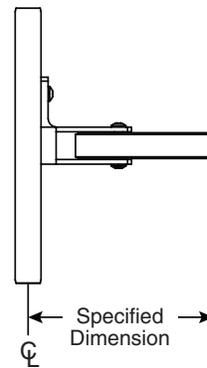
**B** Using the bracket as a template, drill  $\varnothing 1/4"$  holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 3/4" shoulder screws provided.



**Pilasters at Pilasters**

**A** Slide the wall-hung pilaster into the stirrup brackets and align with the established level line. Refer to the submittal drawing and adjust to meet the specified dimension.

**B** Using the bracket as a template, drill  $\varnothing 1/4"$  holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 3/4" shoulder screws provided.



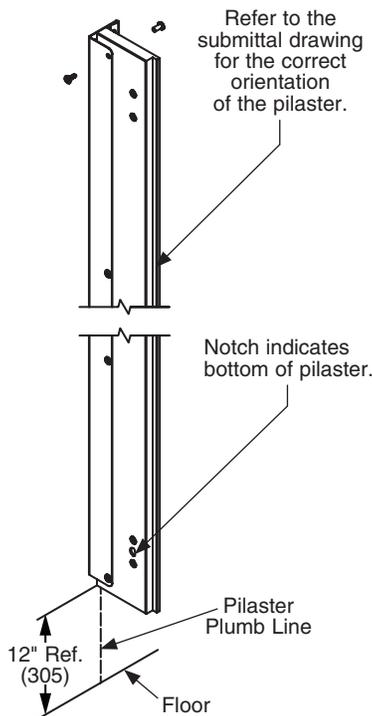
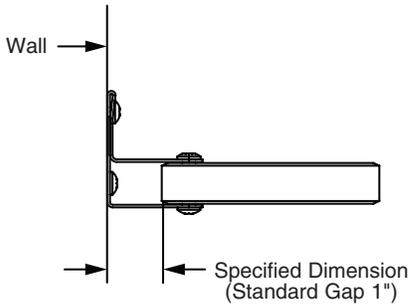
**6c Wall-Hung Pilasters (58") – Continuous Stainless Steel Brackets (Optional)**

- See Step 2a for instructions on mounting the continuous stainless steel brackets to a wall.
- See Step 4a for instructions on mounting the continuous stainless steel brackets to a pilaster.
- To establish level line, from the highest point in the room, measure 12" Ref. (305) from the floor. Use a level to transfer this mark to the pilaster plumb line.

**Pilasters at Wall**

**A** Slide the wall-hung pilaster into the continuous bracket and align with the established level line. Refer to the submittal drawing and adjust to meet the specified dimension.

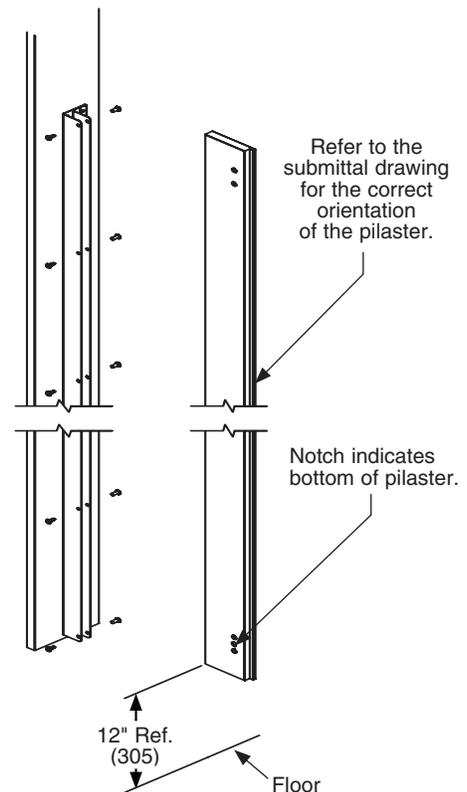
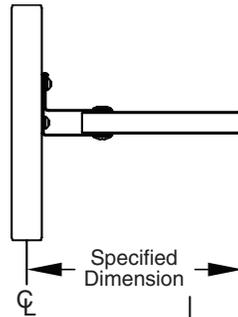
**B** Using the bracket as a template, drill  $\text{Ø}1/4"$  holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.



**Pilasters at Pilasters**

**A** Slide the wall-hung pilaster into the continuous bracket and align with the established level line. Refer to the submittal drawing and adjust to meet the specified dimension.

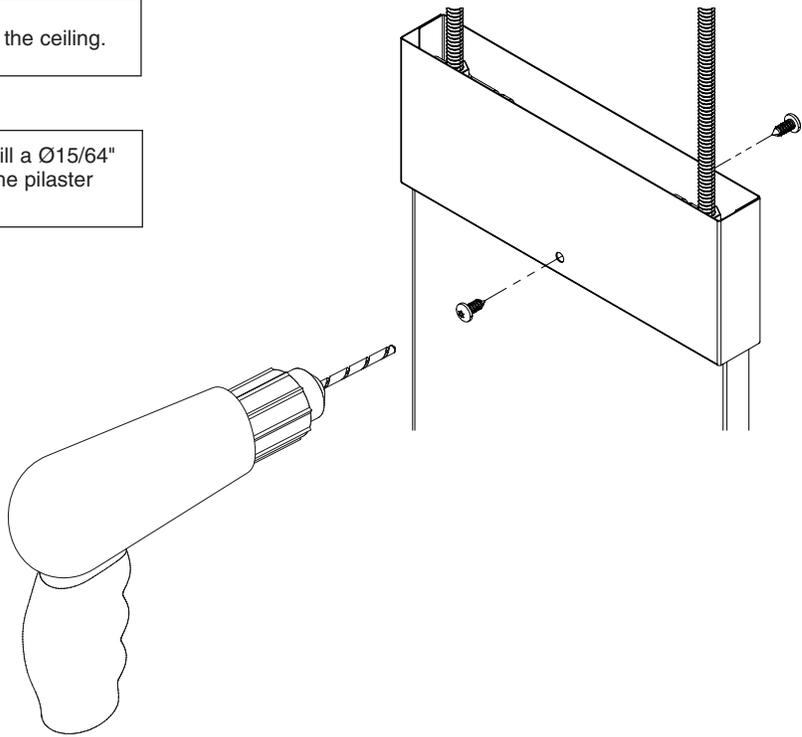
**B** Using the bracket as a template, drill  $\text{Ø}1/4"$  holes through the pilaster at each pilaster bracket hole. Secure the pilaster to the bracket using the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.



## 7 Pilaster Shoes

**A** Position pilaster shoe so that it rests flush with the ceiling.

**B** Using the hole(s) in the shoe as a template, drill a  $\text{Ø}15/64$ " hole through the pilaster. Secure the shoe to the pilaster using the #14 x 5/8" fasteners provided.



## 8 Cross Bracing (Standard on Ceiling Heights 9'-0" and Above)

When installing cross bracing, consult the applicable Mills Partition submittal drawings for specific location.

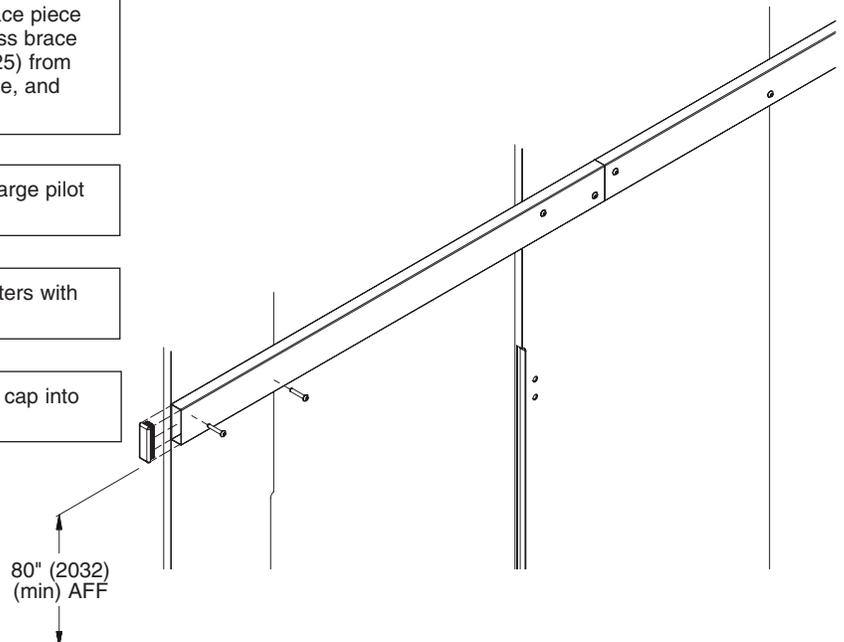
**A** From the inside of the stall, position the cross brace piece so that the bottom edge is a minimum of 80" (2032) above the finished floor.

**B** Drill (2)  $\text{Ø}15/64$ " pilot holes through the cross brace piece and 5/8" (16) deep into each pilaster that the cross brace piece spans. Holes should be a minimum of 1" (25) from pilaster edge, 1" (25) from cross brace piece edge, and spaced diagonally from each other as shown.

**C** For the cross braced piece only, remove and enlarge pilot holes to  $\text{Ø}1/4$ ".

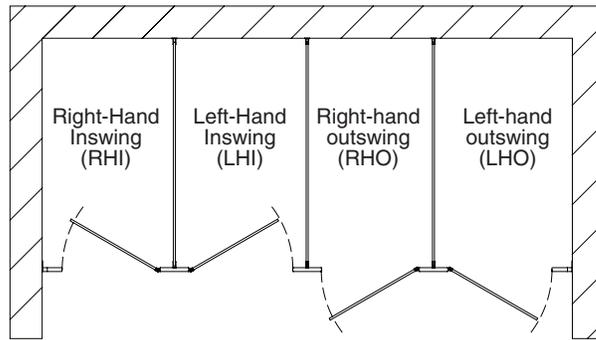
**D** Reposition and secure cross brace piece to pilasters with the #14 x 1-1/2" screws provided.

**E** For open end configurations, place provided end cap into cross brace piece as shown.

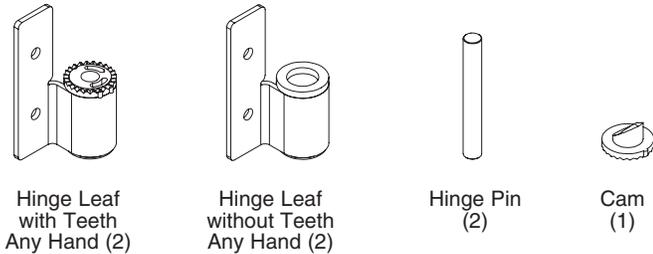


## 9 Surface-Mounted Hinges

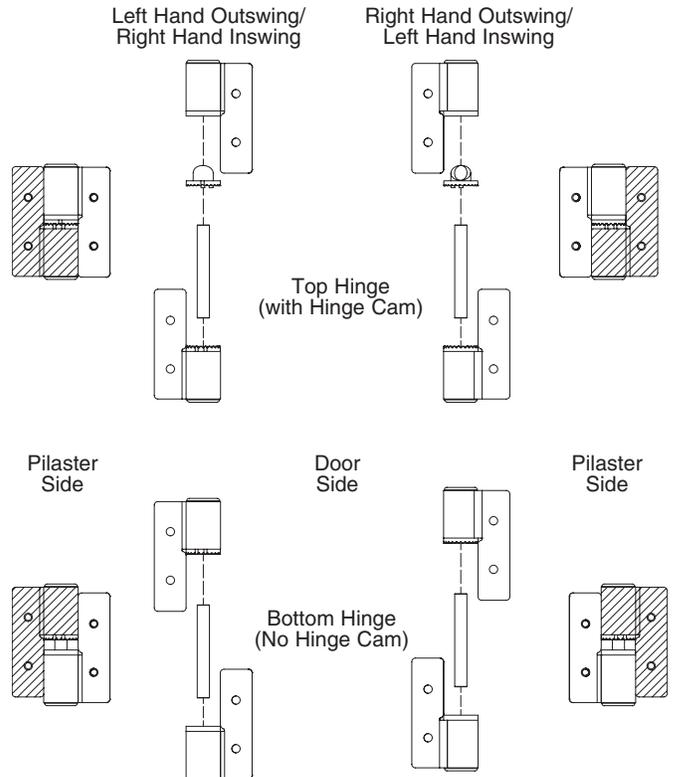
- 
 Before installing the hinges, make sure the door openings are the appropriate size, all pilasters are plumb and secured to the ceiling.
- 
 Refer to your submittal drawings to determine each specific door swing for your application. The door swing is determined by facing the compartment from the outside. The image below can help determine the door swing type.
- 
 Hinges are mounted to the factory-installed inserts on the doors and pilasters.



**A** Separate the hinge components and ensure all parts are included as shown.



**B** Locate the hinge assembly that coincides with the door swing. Arrange the hinge sets as shown.



## 9 Surface-Mounted Hinges (continued)

The knuckle gap of the top hinge varies based on the cam setting.

Left-hand outswing door shown.

**C** Refer to the hinge diagram and identify the top and bottom hinges. The hinge leaves are configured so that the door cannot be lifted off of the pilaster.

### Pilaster - Top & Bottom Hinge Leaf

**D** Separate the hinge leaves. Align the holes in the leaves that have the plastic bushings with teeth and the cam alignment slots to the threaded inserts in the pilaster. Secure using the 1/4-20 x 1/2" cap screws provided. Hand tighten screws.

**E** Insert the hinge pin and cam into the top pilaster leaf. The alignment tabs on the cam should fit into the slots on the leaf.

### Door - Top Hinge Leaf

**F** Align the holes in the leaf without teeth to the top threaded inserts in the door, and then secure using the 1/4-20 x 1/2" cap screws provided. Hand tighten screws.

**G** Lift the door into place. Slide the top door leaf over the top pilaster leaf hinge pin and rest on the spacer (provided by others).

### Door - Bottom Hinge Leaf

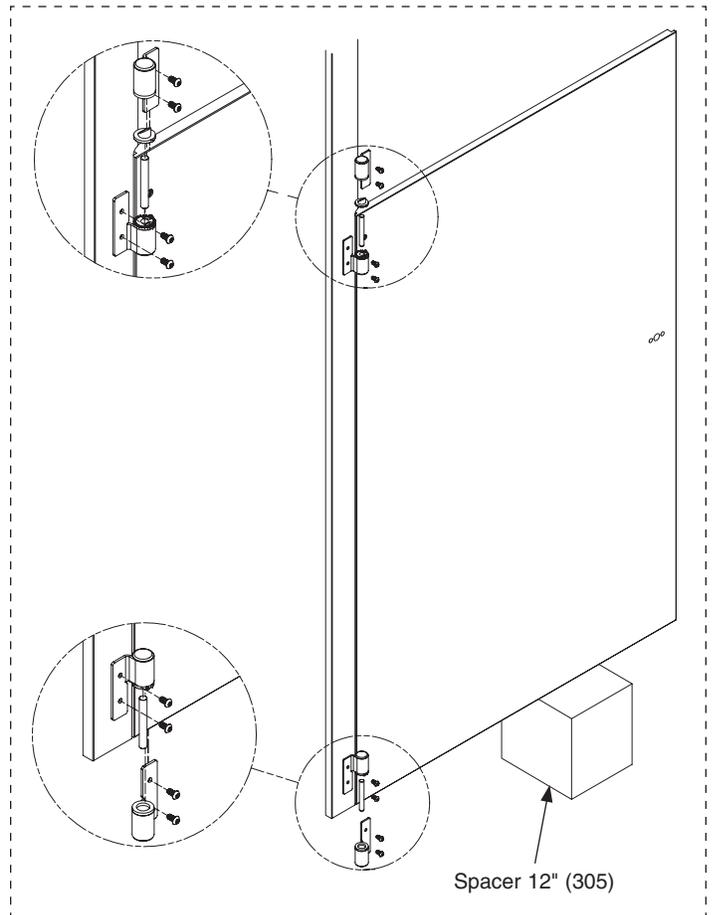
**H** Insert the hinge pin into the bottom hinge door leaf and slide it up into the pilaster bottom hinge leaf. Align the holes with the inserts in the door and secure using the 1/4-20 x 1/2" cap screws provided. Hand tighten screws.

**I** Place 1/8" spacers (by others) between the door and pilaster notch at the top and bottom to achieve a symmetric gap between the door, pilaster on hinge, and latch sides. Torque screws to 80–90 in-lb.

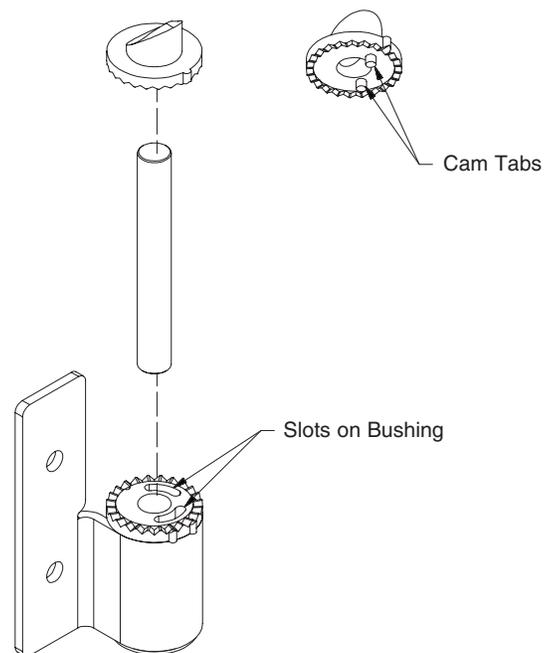
**J** Adjust the door opening as follows:

- To increase the door opening, lift the door and rotate cam toward the direction of the door, making sure the bushing and cam tabs are aligned.
- To decrease the door opening, lift the door and rotate cam toward the direction of the pilaster, making sure the bushing and cam tabs are aligned.

The gap between the bottom of the door and the pilaster leaf is needed for rise of the door when opened.



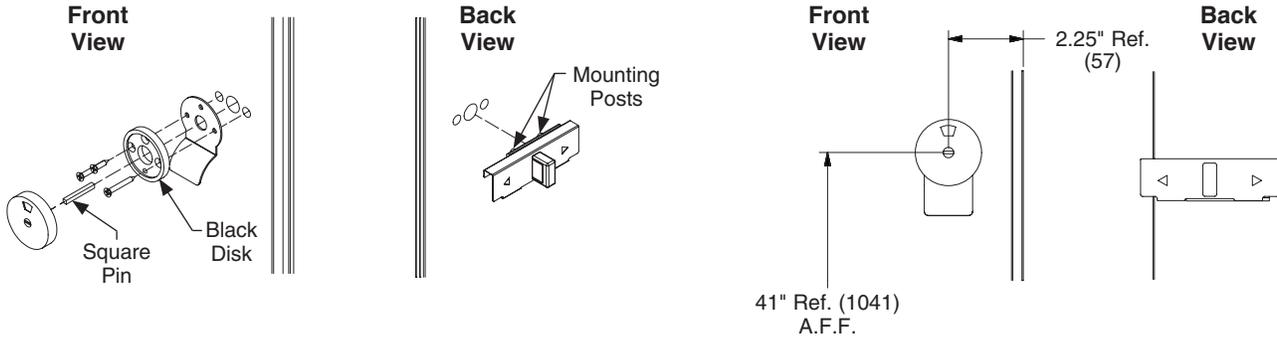
The tabs on the cam need to align with the slots in the leaf with has the plastic bushing and teeth.



**10 Door Hardware for Inswing Doors**

 *Local codes vary from state to state. Check your local codes before installing the door pulls and coat hook.*

**A** From the back side of the door, align the two mounting posts on the slide latch with the holes in the door. Hold or tape in place.



**B** From the front side of the door, align the black disk with the countersunk holes at top and sides with the holes in the metal handle. Place the longer flat head Phillips drive screws (provided) through the side holes in the black disk, metal handle, and door. Secure to the mounting posts in the slide latch.

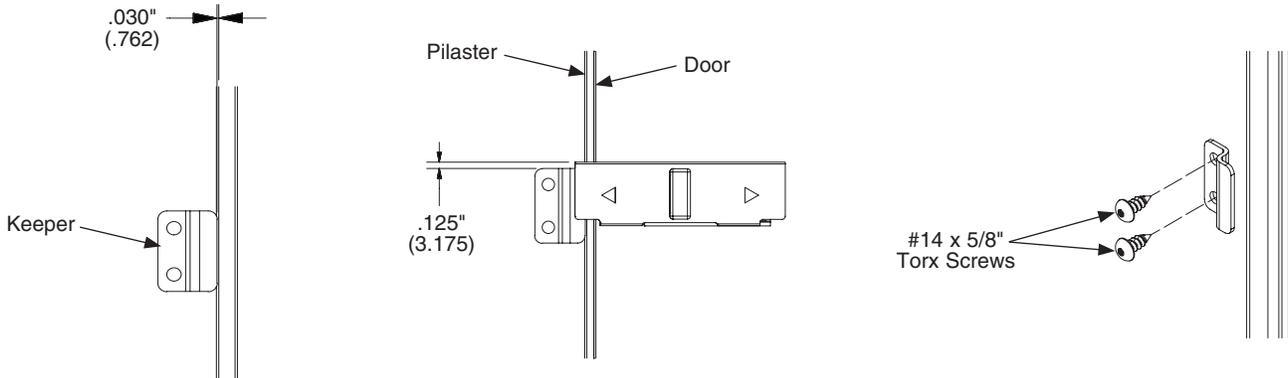
**C** Using the top countersunk hole in the black disk as a template, drill a  $\text{Ø}9/64$ " pilot hole, 1/2" (12.7) deep and secure to the door using the small flat head Phillips drive screw (provided).

**D** Place the square pin into the back of the indicator circle. Verify the red indication color is in the proper position so that red will appear when the latch is in the closed position.

**E** Slide the square pin through the large center hole in the door and into the slide latch on the other side.

**F** Again, verify the red indication color is in the proper position to appear when the latch is in the closed position before securing the indicator circle with the small tabs over the black plastic piece.

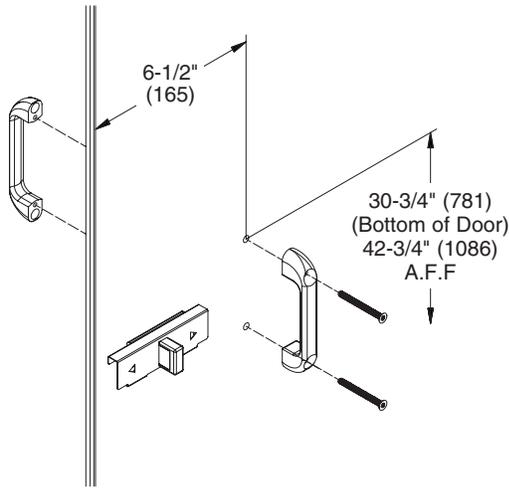
**G** With the door in the closed position, place the keeper on the pilaster so the leading edge is  $.030$ " (.762) from the pilaster notch and the slide latch moves freely over the keeper. Using the keeper as a template, drill (2)  $\text{Ø}15/64$ " pilot holes, 5/8" (16) deep. Secure with the #14 x 5/8" Torx screws provided.



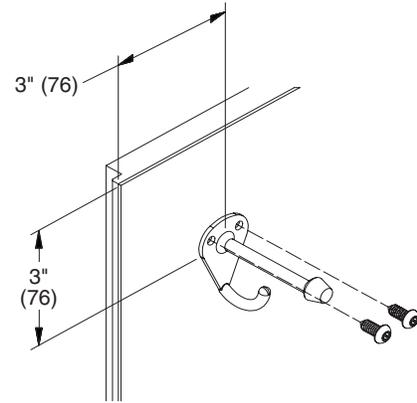
 *When the door latch is correctly installed, the red indicator color should appear when the latch is in the closed position.*

**10 Door Hardware for Inswing Doors (continued)**

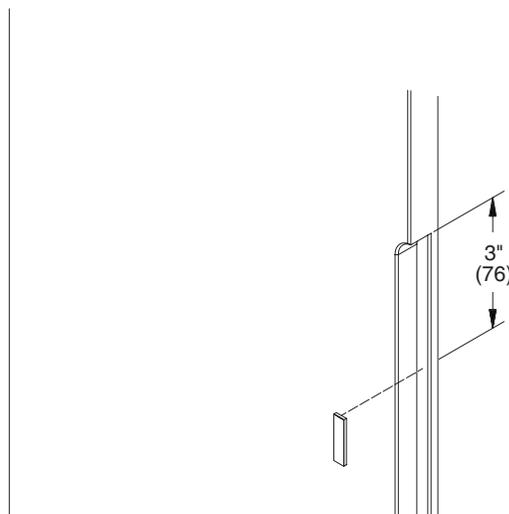
**H** For 34"-36" doors, mark the location for the top hole on the inside face of the door 30-3/4" (781) up from the bottom of 58" tall doors (42-3/4" (1086) above finished floor) and 6-1/2" (165) from the door edge. Drill (2) Ø1/4" holes (spaced 3-1/2" (89) apart) through the door and secure the door pulls to the door as shown with the #10-24 x 2" flat machine screws provided.



Place the coat hook 3" (76) down from the top and 3" (76) from the latch side of the door (hook goes on the inside face of the door). Using the hook as a template, drill (2) Ø11/64" pilot holes, 5/8" (16) deep. Secure with the #10 x 5/8" screws provided.



**J** Clean the strike pilaster notched surface using isopropyl alcohol (by others). Remove a dampening strip from the liner and place the top edge 3" (76) down from the top notch; apply pressure to adhere to the pilaster. Remove the second dampening strip from the liner and place the bottom edge 3" (76) up from the bottom notch, and apply pressure to adhere to the pilaster.



**10 Door Hardware for Inswing Doors (continued)**

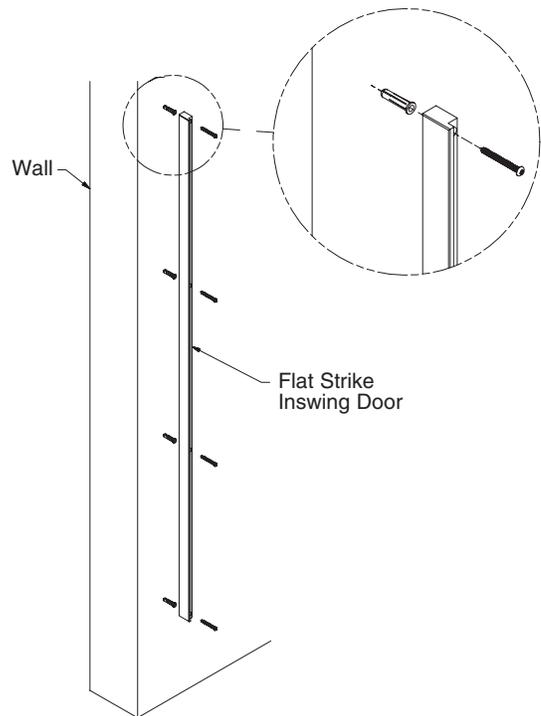
**Flat Strike at Wall – Inswing**

**K** With the door in the closed position, place the non-notched edge of the flat strike against the wall. The notched edge of the door should fit into the notch on the flat strike. The top edge of the flat strike and door should align along with the front faces.

**L** Using the flat strike as a template, mark the hole locations on the wall. Remove the flat strike and drill a  $\text{Ø}1/4"$  hole (min. 2" (51) deep) at each hole location.

**M** Insert the plastic anchors in all of the holes and secure the flat strike to the wall using the #10 x 2" screws provided.

**N** Refer to Step G for installing the keeper and Step J for installing the dampening strip.



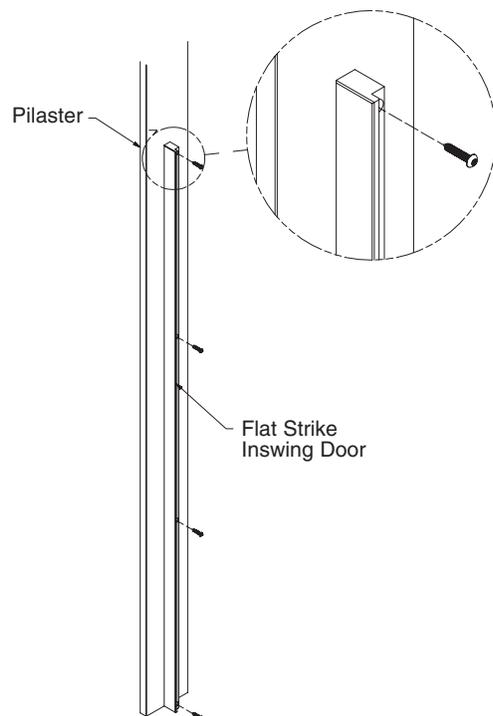
**Flat Strike at Pilaster – Inswing**

**O** With the door in the closed position, place the non-notched edge of the flat strike against the pilaster. The notched edge of the door should fit into the notch on the flat strike. The top edge of the flat strike and door should align along with the front faces.

**P** Using the flat strike as a template, mark the hole locations on the pilaster. Remove the flat strike and drill a  $\text{Ø}11/64"$  hole (min. 1/2" (13) deep) at each hole location.

**Q** Secure the flat strike to pilaster wall using the #10 x 1" screws provided.

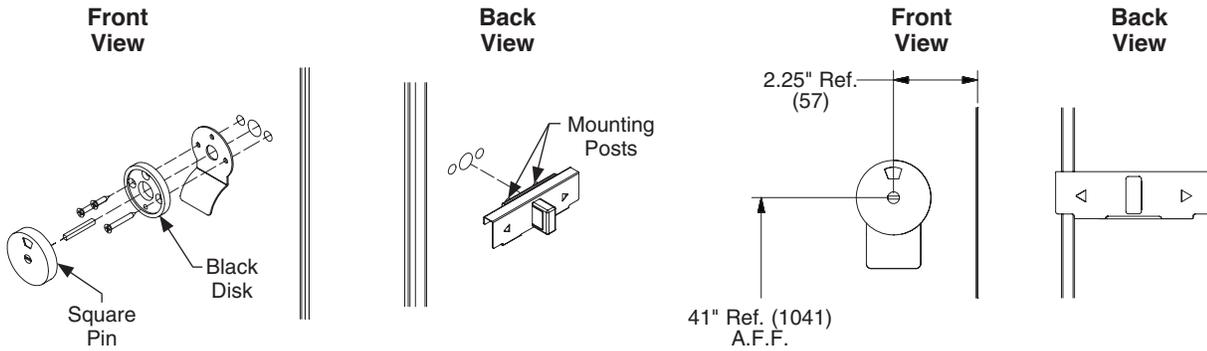
**R** Refer to Step G for installing the keeper and Step J for installing the dampening strip.



**10a Door Hardware for Outswing Doors**

Local codes vary from state to state. Check your local codes before installing the door pulls and coat hook.

**A** From the back side of the door, align the two mounting posts on the slide latch with the holes in the door. Hold or tape in place.



**B** From the front side of the door, align the black disk with the countersunk holes at top and sides with the holes in the metal handle. Place the longer flat head Phillips drive screws (provided) through the side holes in the black disk, metal handle, and door. Secure to the mounting posts in the side latch.

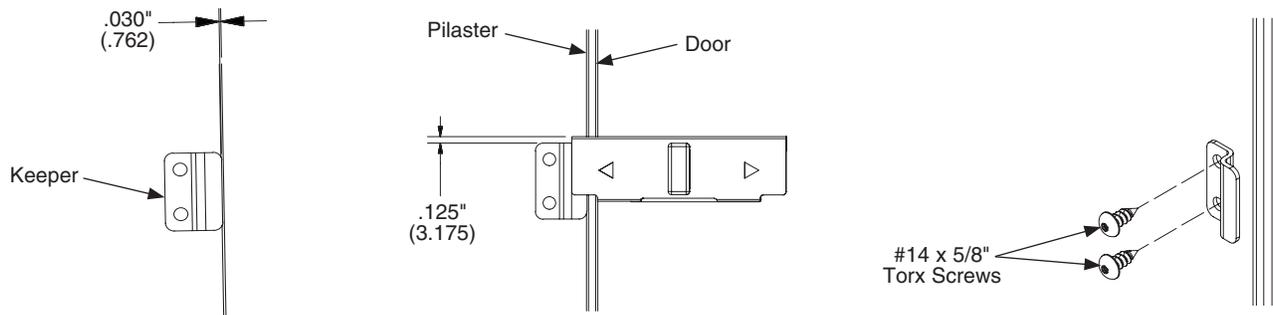
**C** Using the top countersunk hole in the black disk as a template, drill a  $\text{Ø}9/64$ " pilot hole, 1/2" (12.7) deep and secure to the door using the small flat head Phillips drive screw (provided).

**D** Place the square pin into the back of the indicator circle. Verify the red indication color is in the proper position so that red will appear when the latch is in the closed position.

**E** Slide the square pin through the large center hole in the door and into the slide latch on the other side.

**F** Again, verify the red indication color is in the proper position to appear when the latch is in the closed position before securing the indicator circle with the small tabs over the black plastic piece.

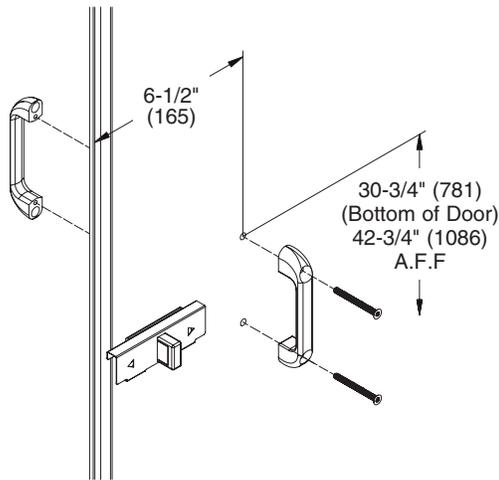
**G** With the door in the closed position, place the keeper on the pilaster so the leading edge is .030" (.762) from the pilaster edge and the slide latch moves freely over the keeper. Using the keeper as a template, drill (2)  $\text{Ø}15/64$ " pilot holes, 5/8" (16) deep. Secure with the #14 x 5/8" Torx screws provided.



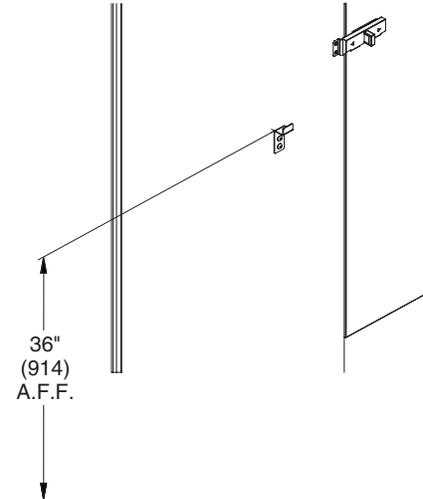
When the door latch is correctly installed, the red indicator color should appear when the latch is in the closed position.

**10a Door Hardware for Outswing Doors (continued)**

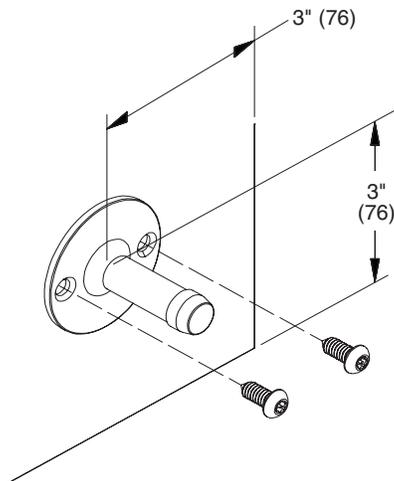
**H** For 34"-36" doors, mark the location for the top hole on the inside face of the door 30-3/4" (781) up from the bottom of 58" tall doors (42-3/4" (1086) above finished floor) and 6-1/2" (165) from the door edge. Drill (2) Ø1/4" holes (spaced 3-1/2" (89) apart) through the door and secure the door pulls to the door as shown with the #10-24 x 2" flat machine screws provided.



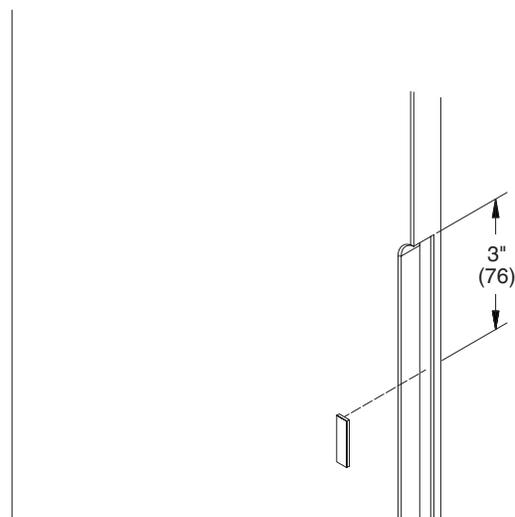
**I** Position the coat hook 36" (914) above finished floor (hook goes on the inside face of the compartment). Using the hook as a template, drill (2) Ø15/64" pilot holes, 5/8" (16) deep. Secure with the #14 x 5/8" screws provided.



**J** Position the wall bumper 3" (76) up from the bottom and 3" (76) from the latch side of the door (bumper goes on the outside face of the door). Using the bumper as a template, drill (2) Ø11/64" pilot holes, 5/8" (16) deep. Secure to the door using the #10 x 5/8" screws provided.



**K** Clean the strike pilaster notched surface using isopropyl alcohol (by others). Remove a dampening strip from the liner and place the top edge 3" (76) down from the top notch; apply pressure to adhere to the pilaster. Remove the second dampening strip from the liner and place the bottom edge 3" (76) up from the bottom notch, and apply pressure to adhere to the pilaster.



**10a Door Hardware for Outswing Doors (continued)**

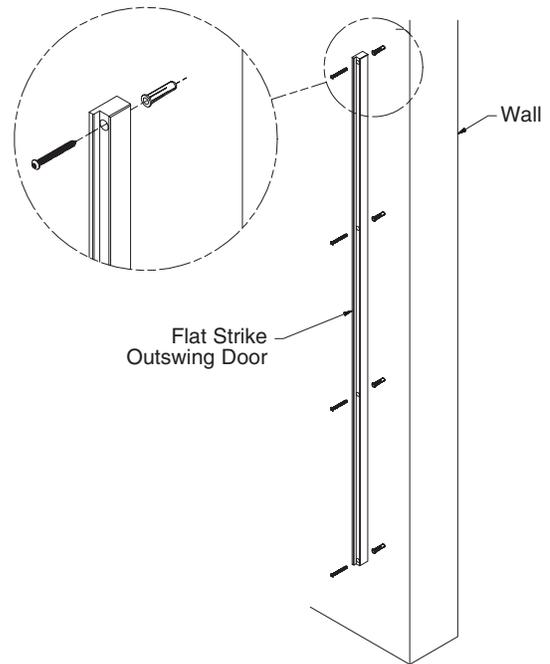
**Flat Strike at Wall – Outswing**

**L** With the door in the closed position, place the non-notched edge of the flat strike against the wall. The notched edge of the door should fit into the notch on the flat strike. The top edge of the flat strike and door should align along with the front faces.

**M** Using the flat strike as a template, mark the hole locations on the wall. Remove the flat strike and drill a  $\text{Ø}1/4"$  hole (min. 2" (51) deep) at each hole location.

**N** Insert the plastic anchors in all of the holes and secure the flat strike to the wall using the #10 x 2" screws provided.

**O** Refer to Step G for installing the keeper and Step K for installing the dampening strip.



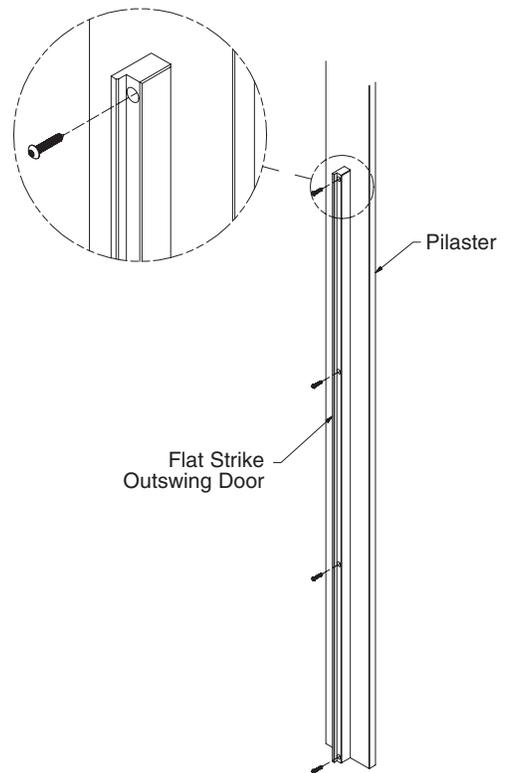
**Flat Strike at Pilaster – Outswing**

**P** With the door in the closed position, place the non-notched edge of the flat strike against the pilaster. The notched edge of the door should fit into the notch on the flat strike. The top edge of the flat strike and door should align along with the front faces.

**Q** Using the flat strike as a template, mark the hole locations on the pilaster. Remove the flat strike and drill a  $\text{Ø}11/64"$  hole (min. 1/2" (13) deep) at each hole location.

**R** Secure the flat strike to pilaster wall using the #10 x 1" screws provided.

**S** Refer to Step G for installing the keeper and Step K for installing the dampening strip.

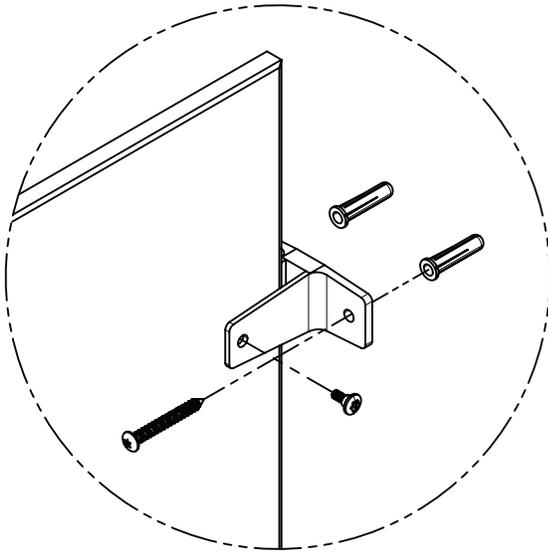


## 11 Urinal Screens with Stirrup Brackets (Standard)

 Before installing the urinal screen components, determine the correct location for your application

**A** Draw a plumb line on the wall to represent the urinal screen centerline. Measure from the highest point in the room and place a mark on the urinal screen centerline at dimensions "A", "B", and "C" for the respective urinal screen height (see table below).

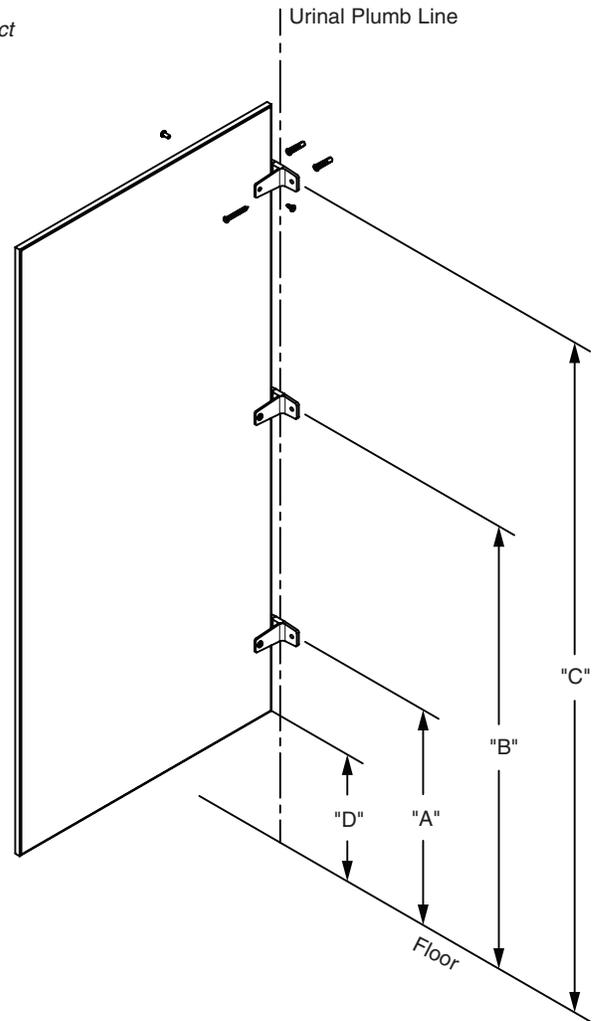
**B** Position and center brackets at each mark on the urinal screen centerline. Using the bracket as a template, mark the hole locations on the wall. Remove the bracket and drill a Ø5/16" hole (minimum 2" (51) deep) at each hole location.



**C** Insert plastic anchors in all holes and secure bracket to the wall with the #14 x 2" screws provided.

**D** Place the urinal screen at dimension "D" for the respective urinal screen height (see table on right) and insert it into the wall brackets until a 1" (25) gap between the wall and urinal screen is established.

**E** Using the bracket as a template, drill Ø1/4" holes through the urinal screen at each bracket hole. Secure the urinal screen to the brackets with the #10-24 x 1/2" barrel nuts and #10-24 x 1/2" shoulder screws provided.



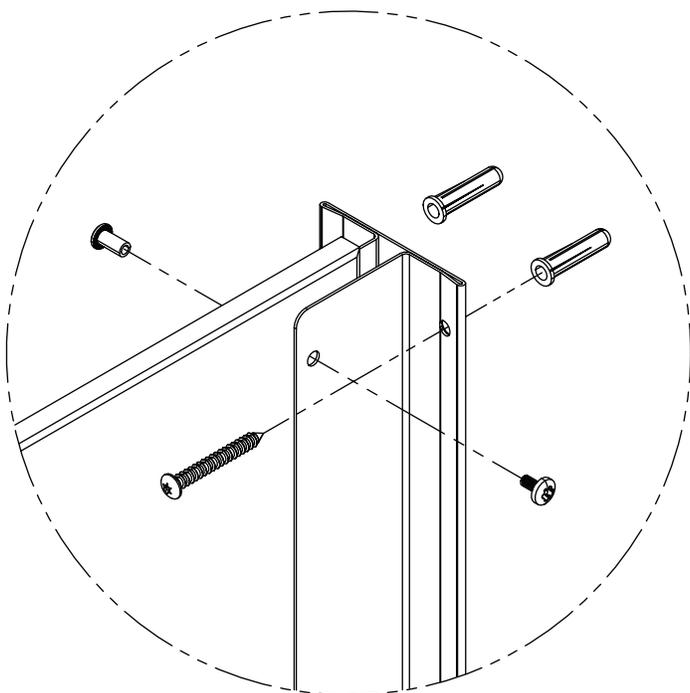
	Dim "A"	Dim "B"	Dim "C"	Dim "D"
42" Urinal Screen	24" (610)	39" (991)	54" (1372)	18" (457)
48" Urinal Screen	18" (457)	36" (914)	54" (1372)	12" (305)

**11a Urinal Screens with Continuous Stainless Steel Brackets (Optional)**

- Before installing the urinal screen components, determine the correct location for your application.
- Brackets are used as templates, but since the hole patterns may be different, the brackets may not be interchangeable.

**A** Draw a plumb line on the wall to represent the urinal screen centerline. Measure from the highest point in the room and place a mark on the urinal screen centerline at dimension "A" for the respective urinal screen height (see table below).

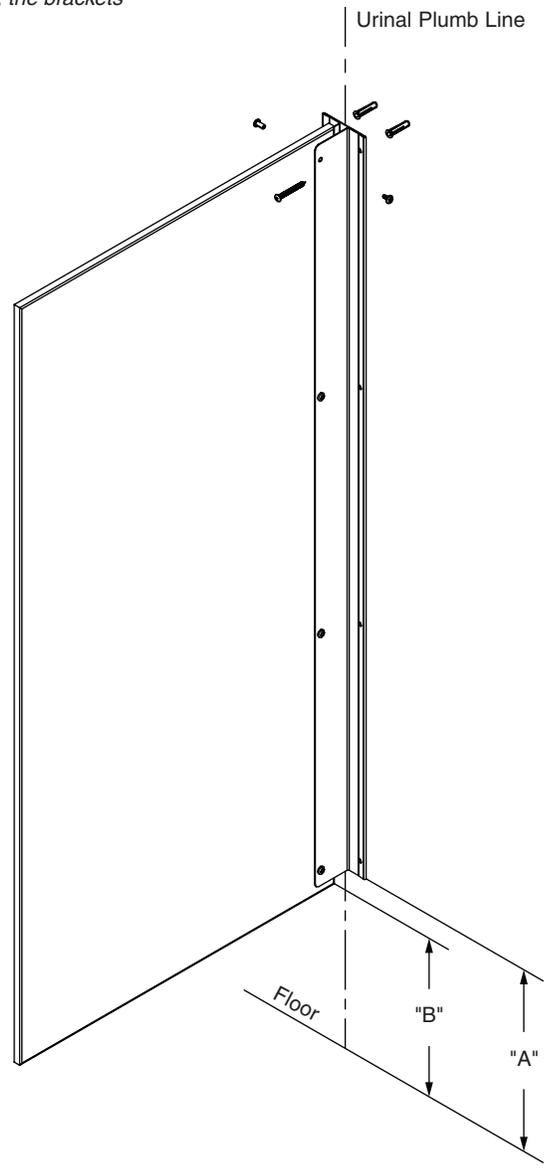
**B** Place the bottom of the bracket on the mark and center the opening on the urinal screen centerline. Using the bracket as a template, mark the hole locations on the wall. Remove the bracket and drill a  $\text{Ø}5/16"$  hole (minimum 2" (51) deep) at each hole location.



**C** Insert plastic anchors in all holes and secure bracket to the wall with the #14 x 2" screws provided.

**D** Place the urinal screen at dimension "B" for the respective urinal screen height (see table on right) and insert it into the wall bracket until a 1" (25) gap between the wall and urinal screen is established.

**E** Using the bracket as a template, drill  $\text{Ø}1/4"$  holes through the urinal screen at each bracket hole. Secure the urinal screen to the bracket with the #10-24 x 1/2" barrel nuts and #10-24 x 3/8" machine screws provided.



	Dim "A"	Dim "B"
42" Urinal Screen	18-1/2" (470)	18" (457)
48" Urinal Screen	12-1/2" (318)	12" (305)